

6653377

1739

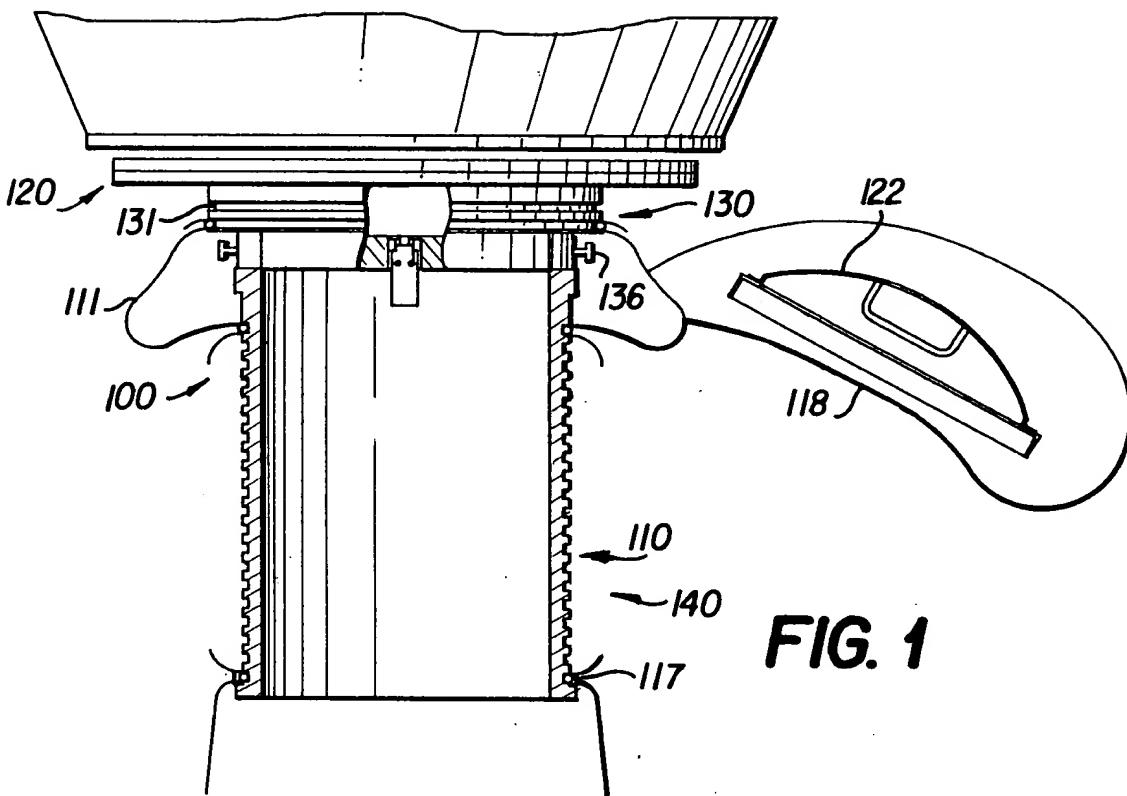


FIG. 1

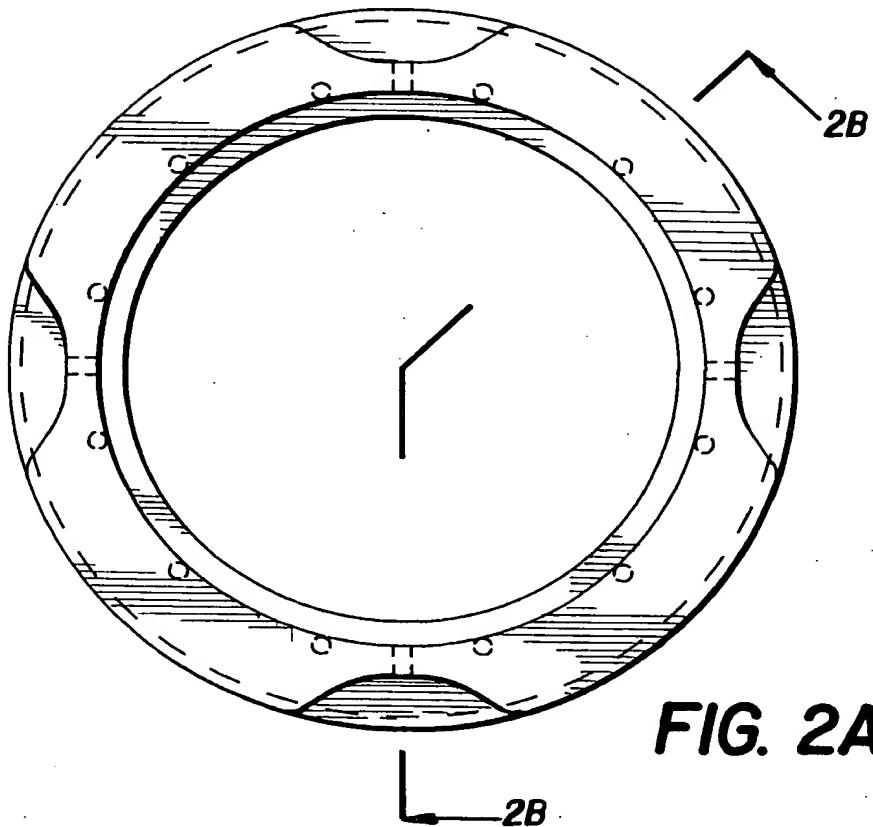


FIG. 2A

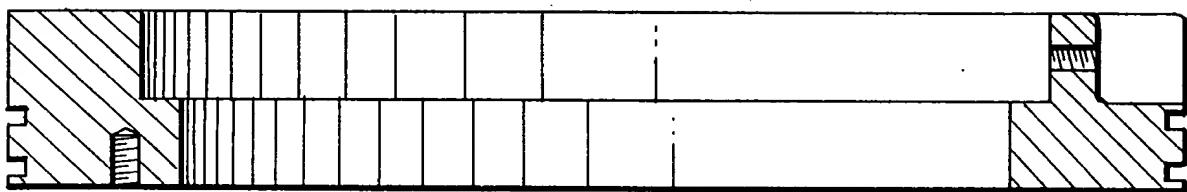


FIG. 2B

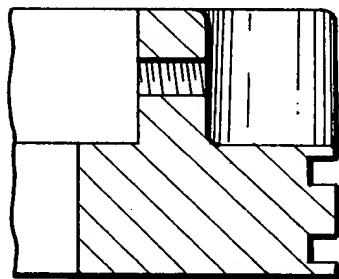


FIG. 2C

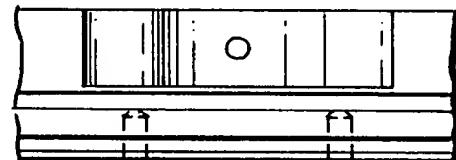


FIG. 2D

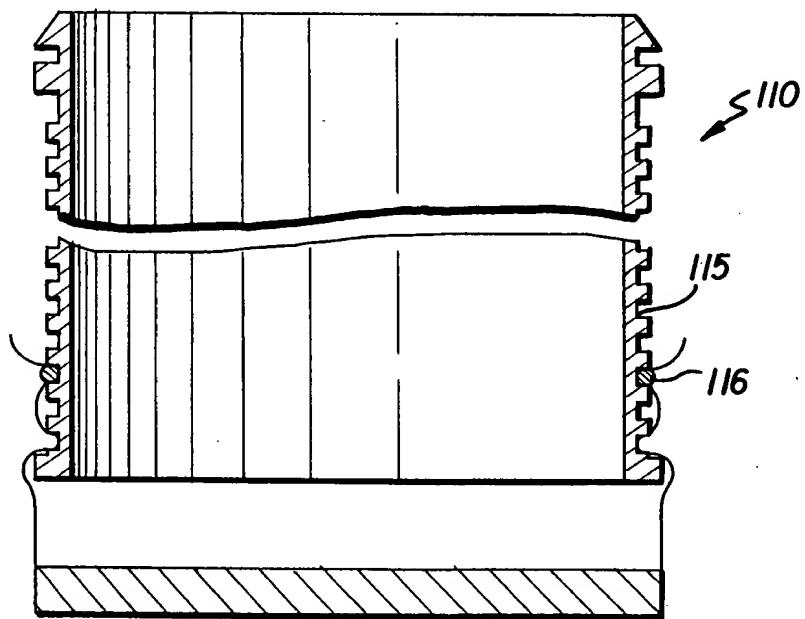


FIG. 3

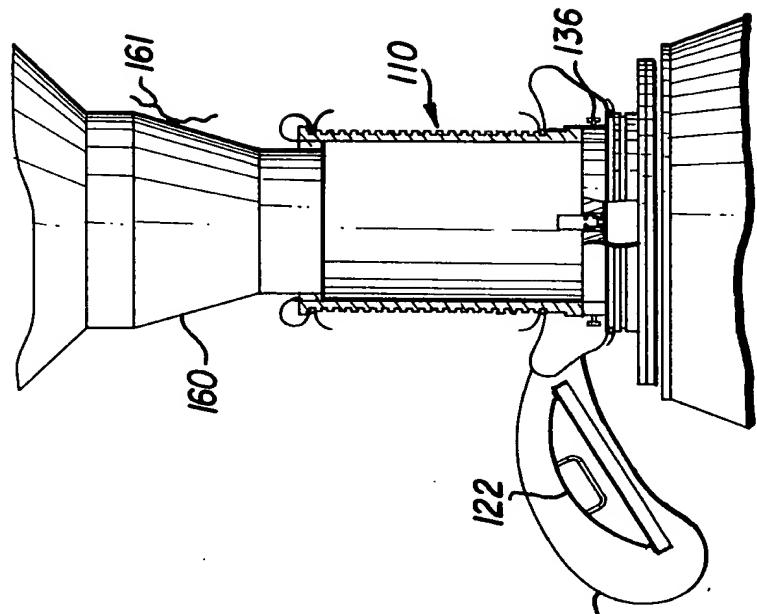


FIG. 5

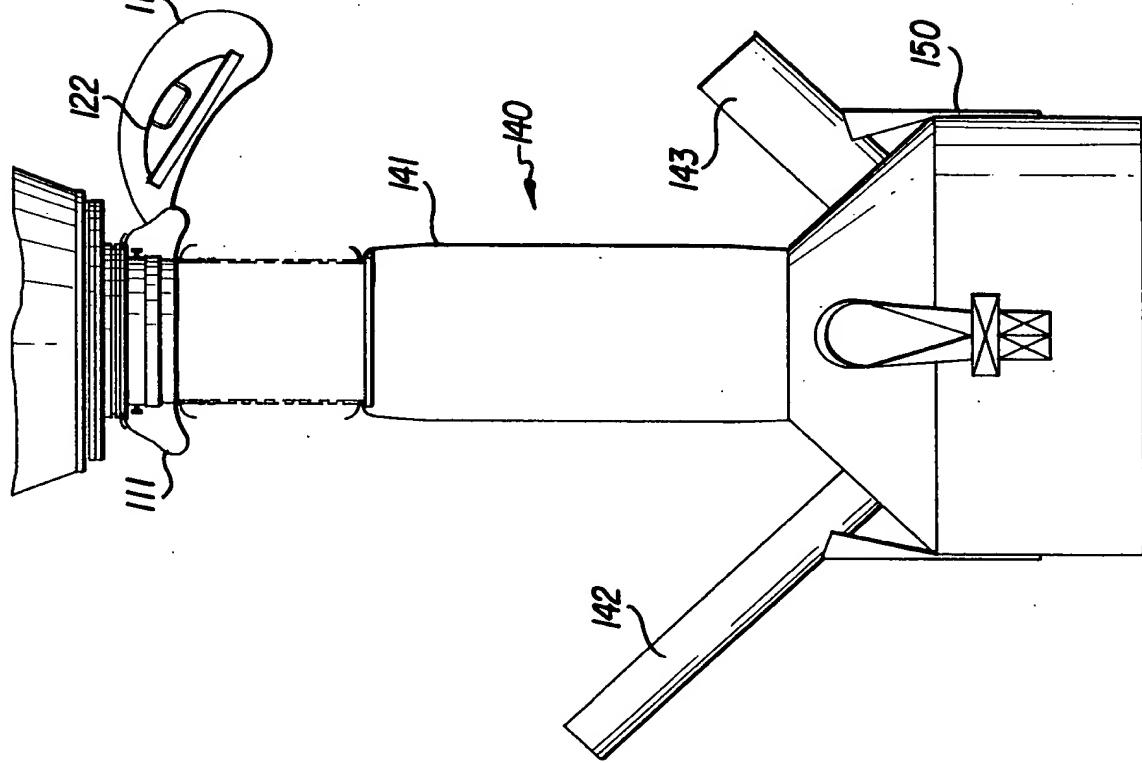


FIG. 4

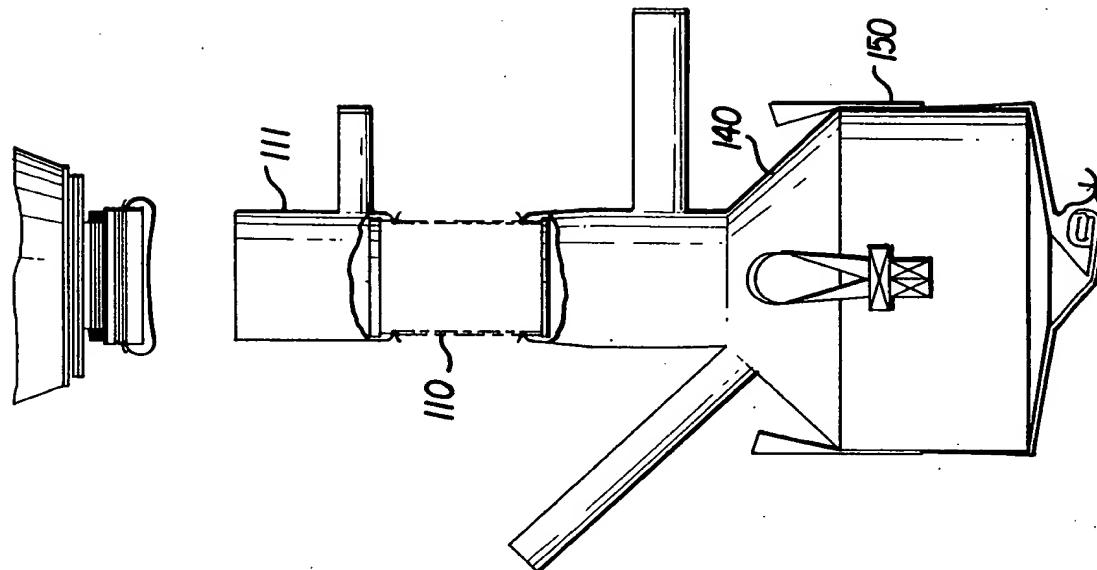


FIG. 7

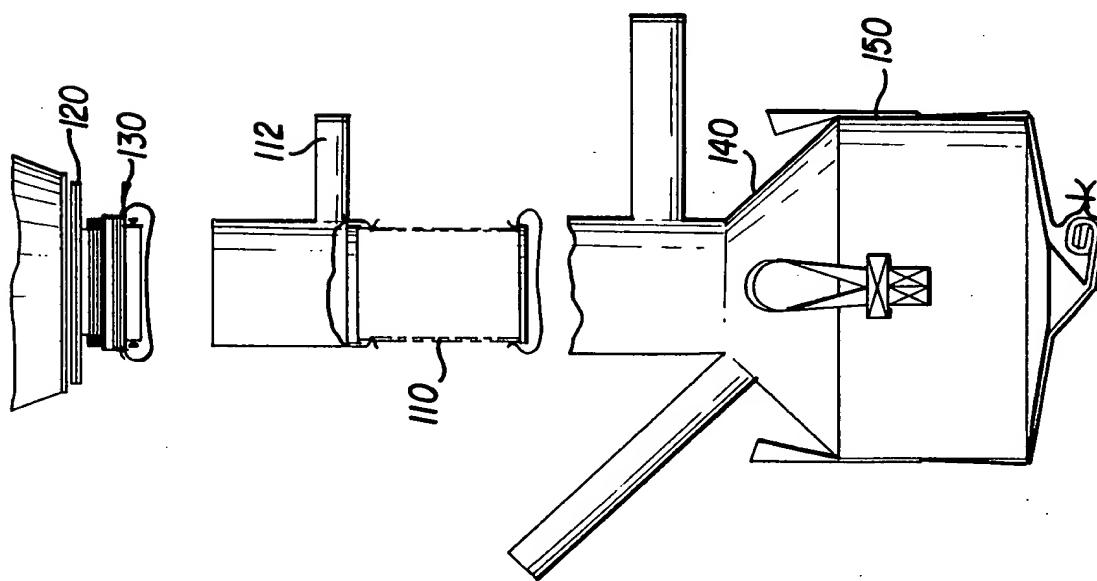


FIG. 6

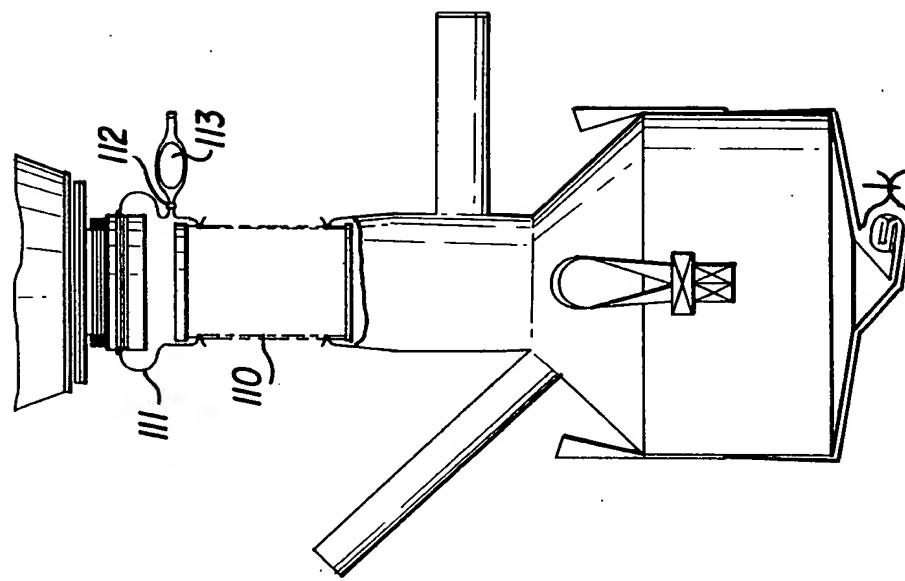


FIG. 9

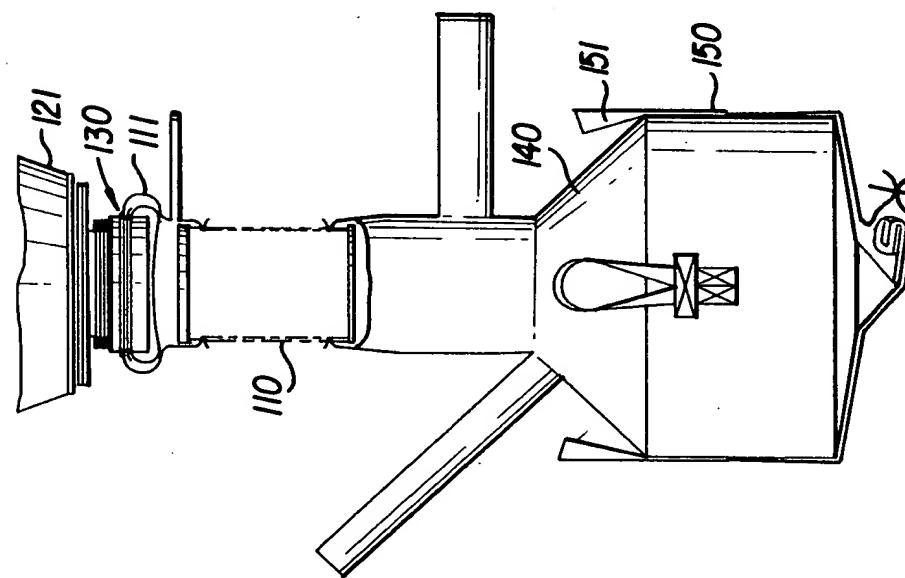


FIG. 8

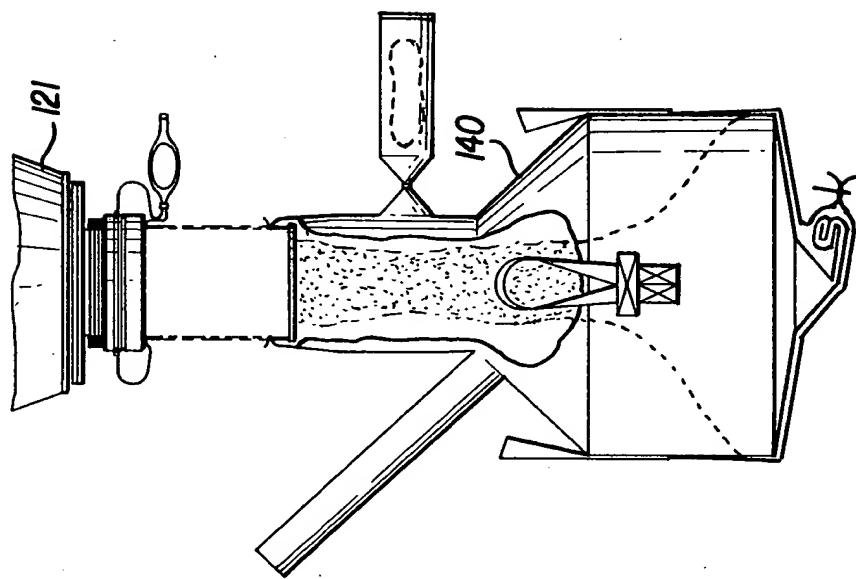


FIG. 11

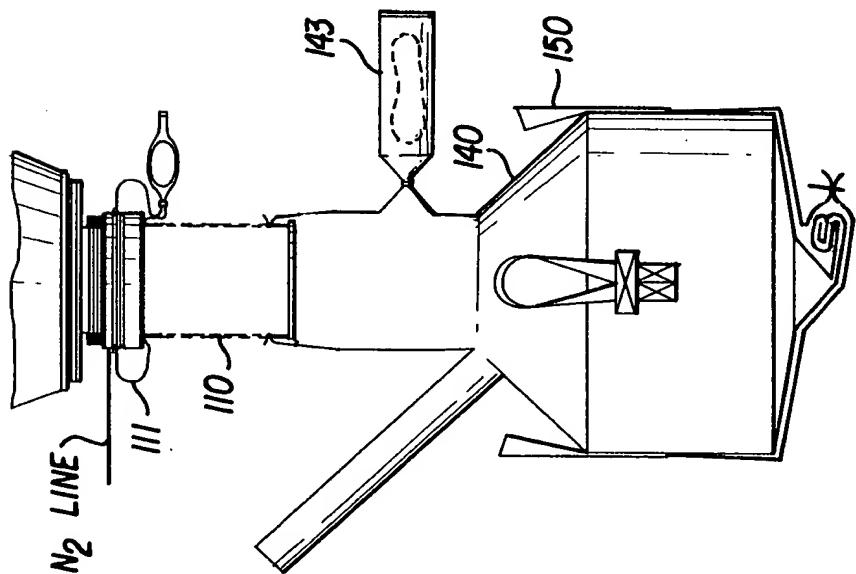


FIG. 10

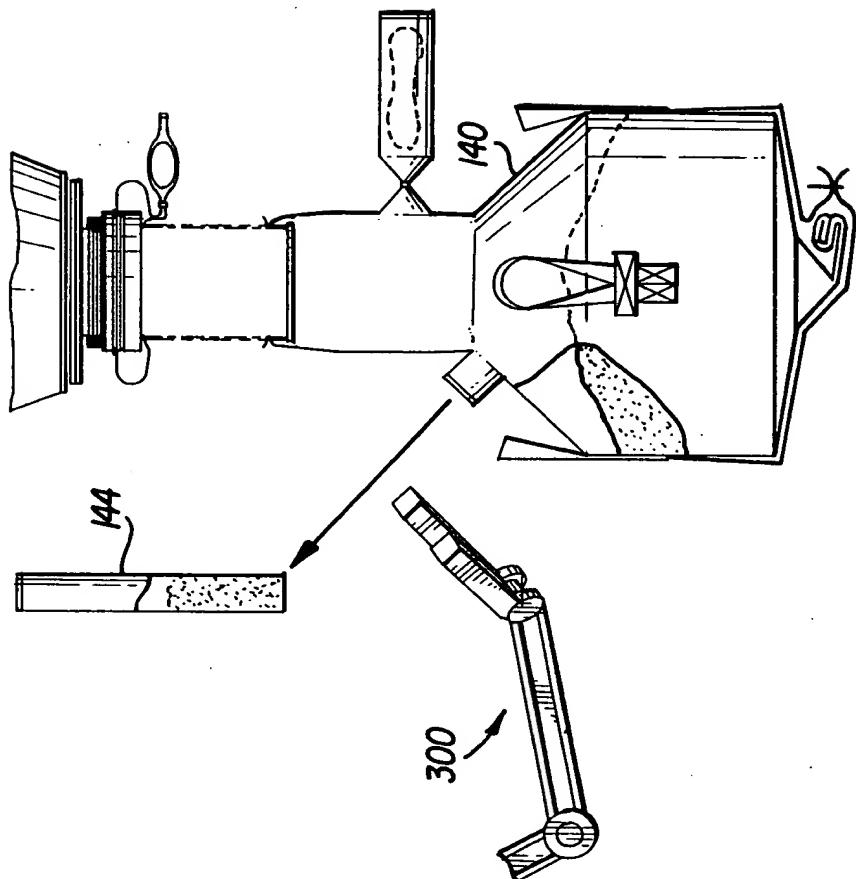


FIG. 13

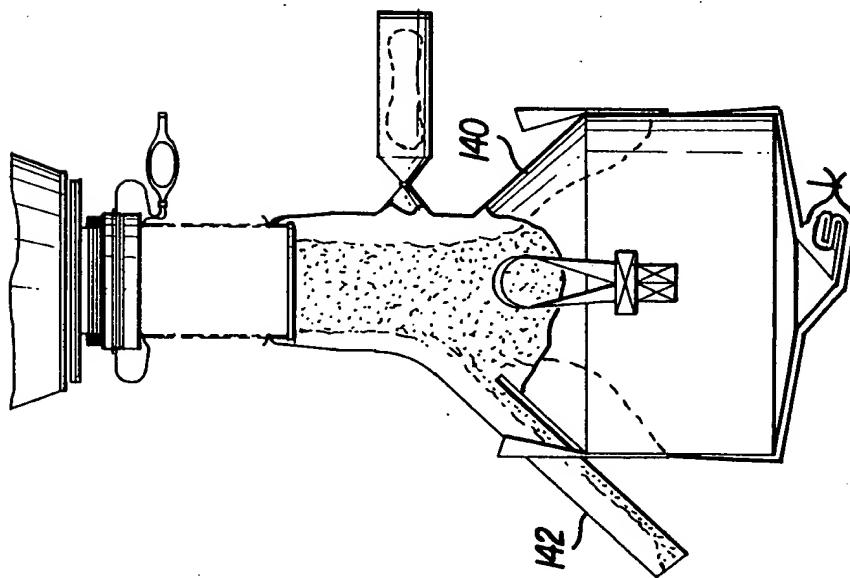


FIG. 12

0006020 "094100560

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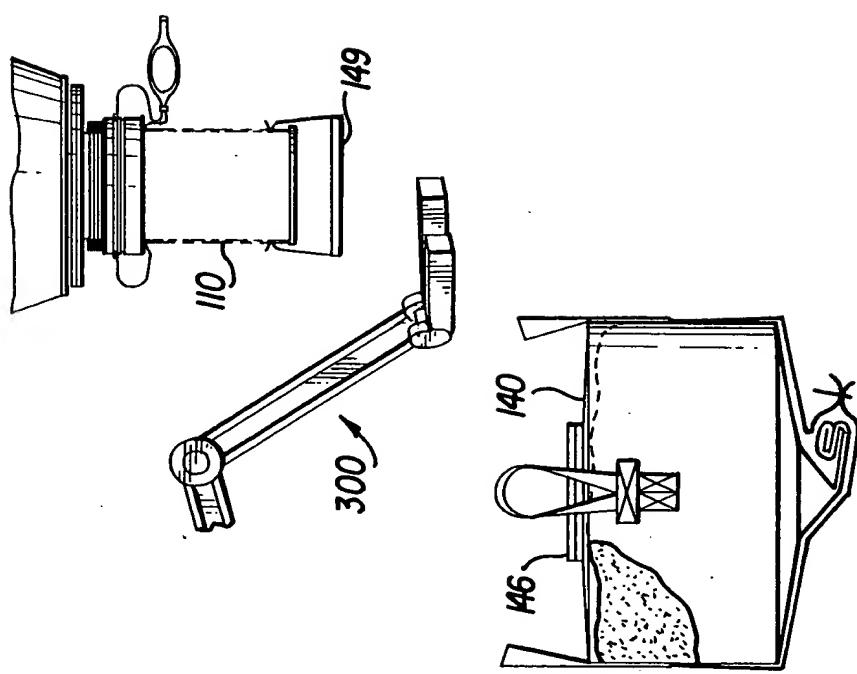


FIG. 15

REPEAT PROCESS WITH TRANSFER CONTAINERS
TO UNLOAD ALL PRODUCT FROM EQUIPMENT

00000000000000000000000000000000

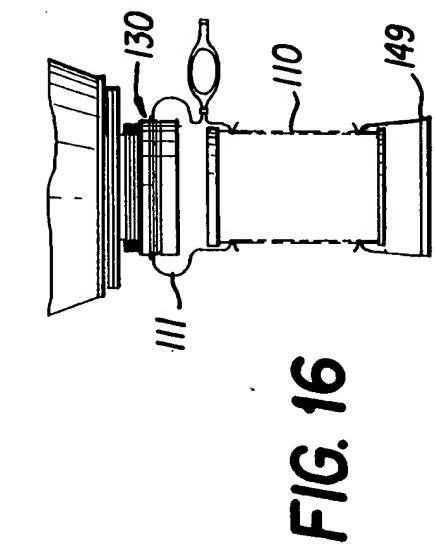
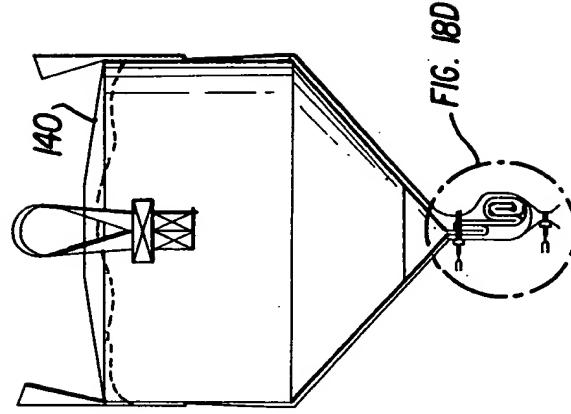
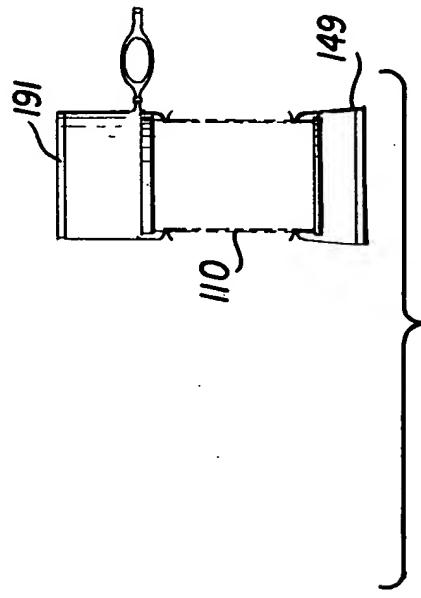
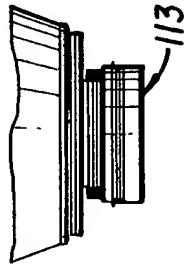


FIG. 17



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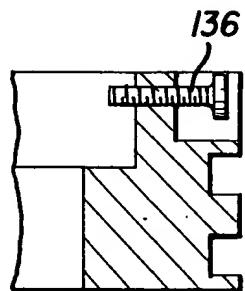


FIG. 18B

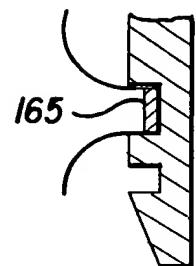


FIG. 18C

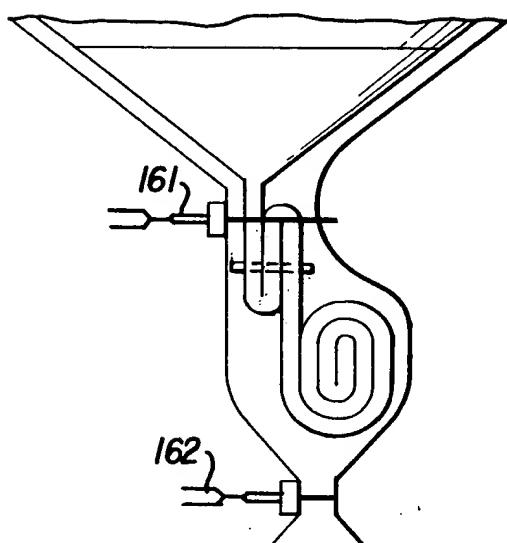


FIG. 18D

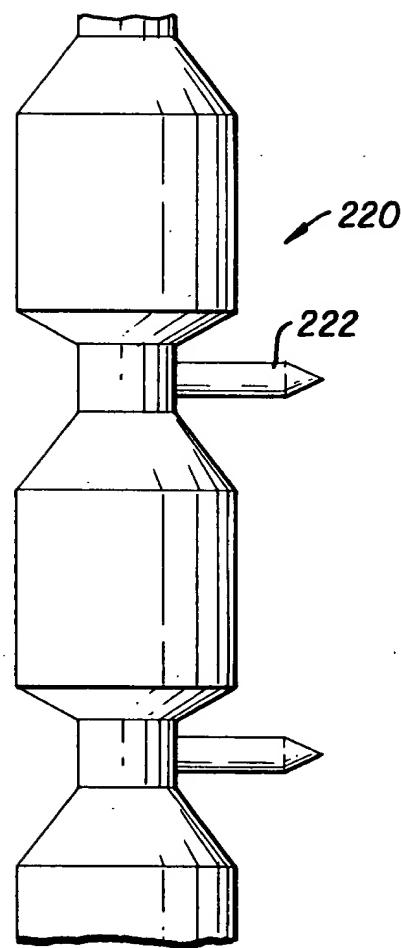
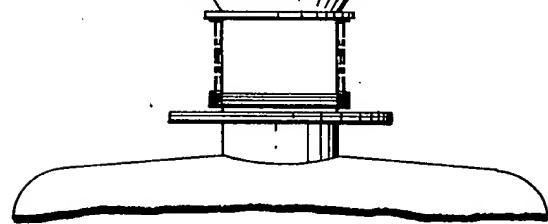
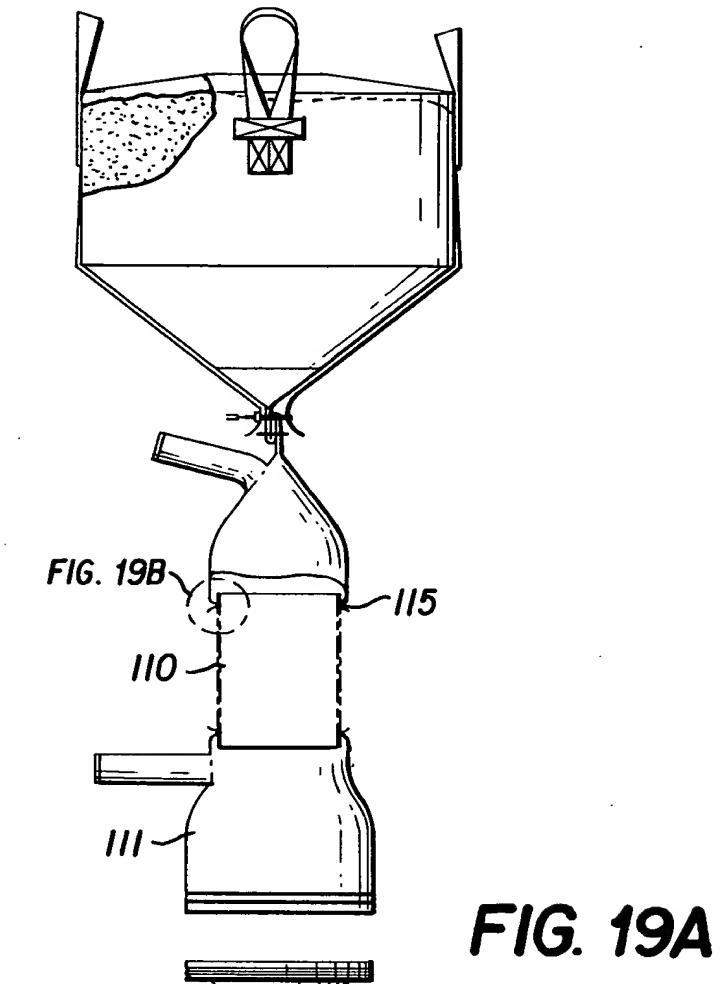


FIG. 35

00000000000000000000000000000000

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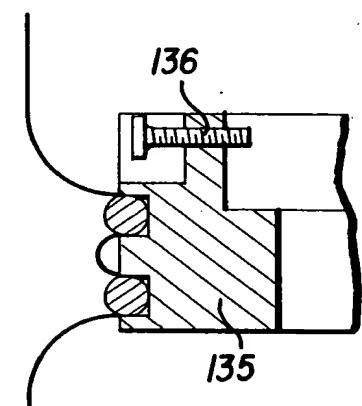
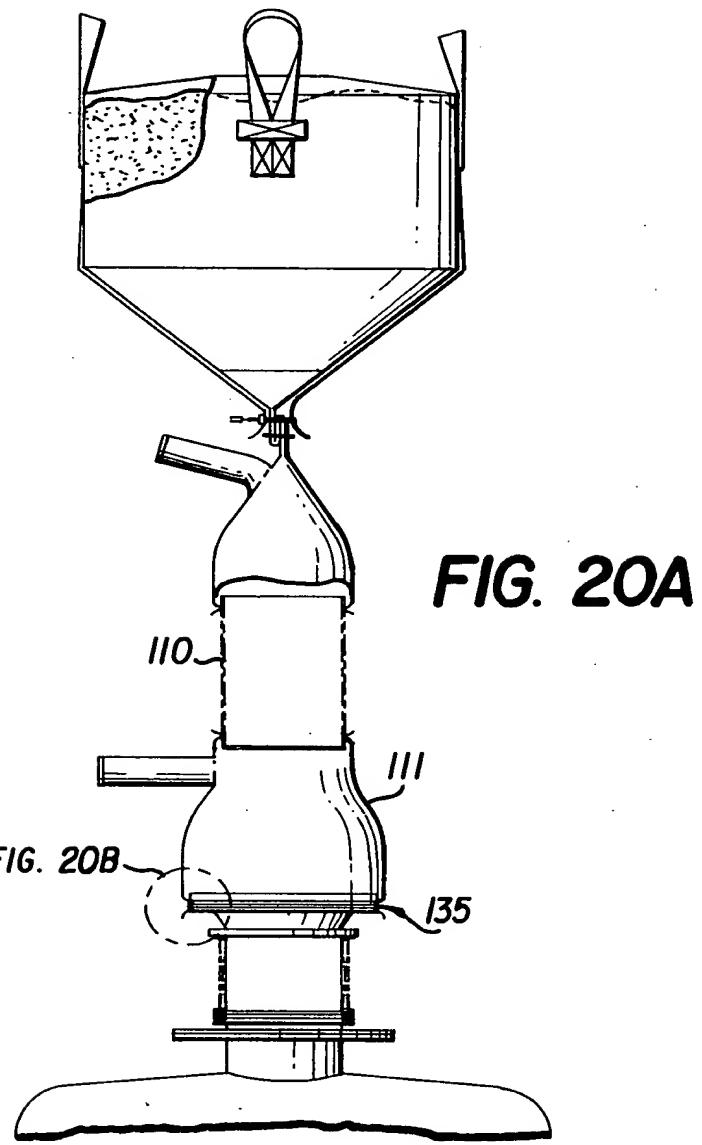


FIG. 20B

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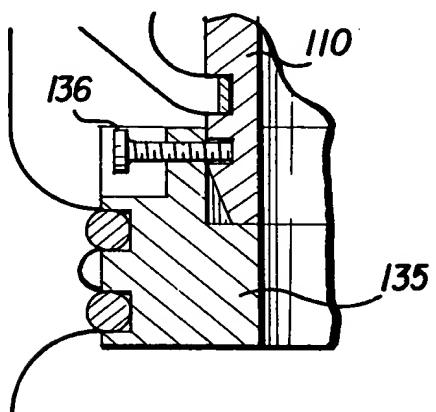
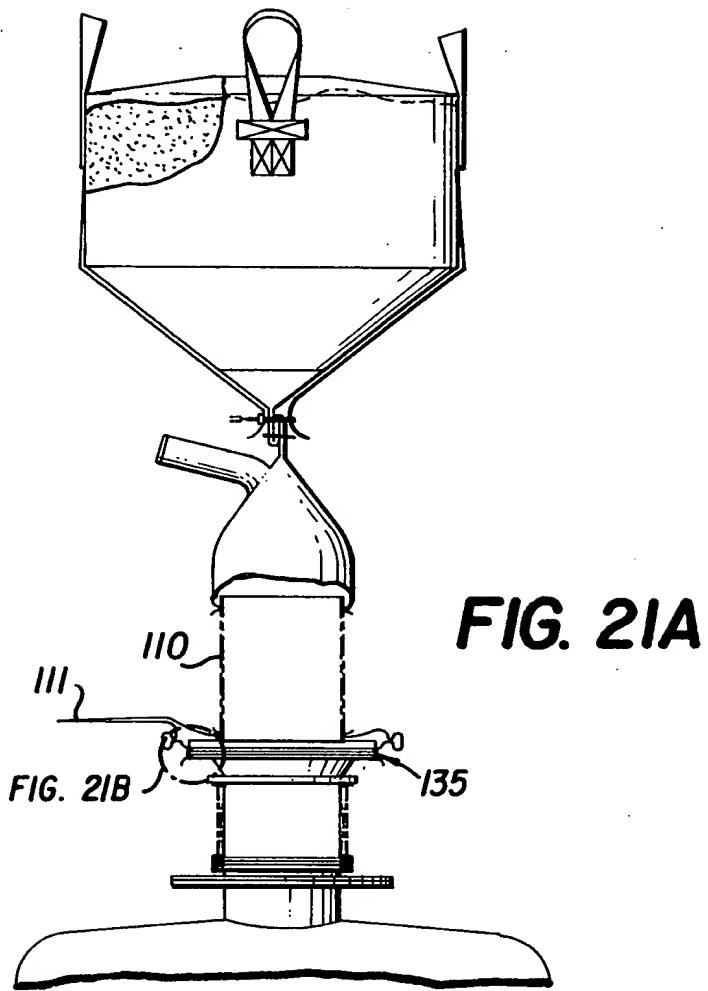
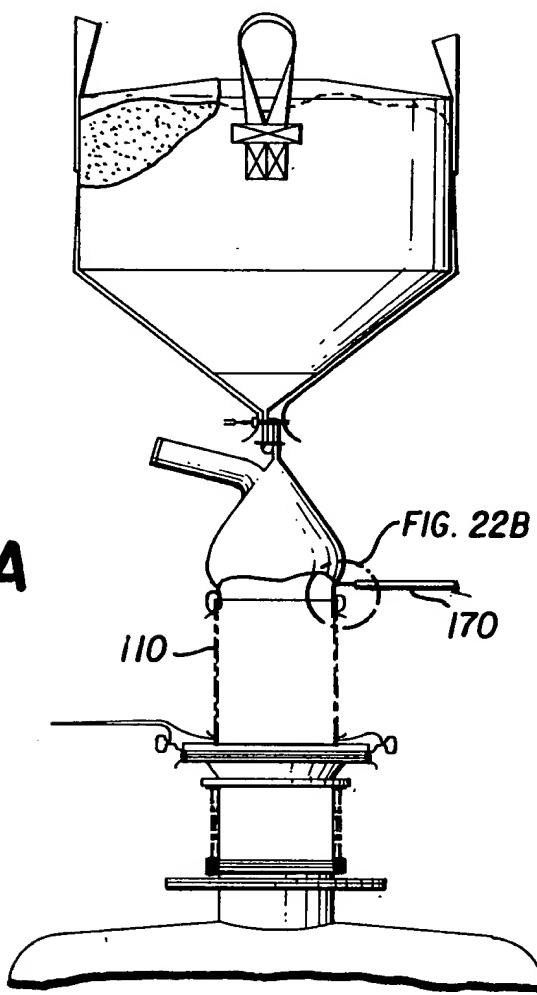


FIG. 2IB

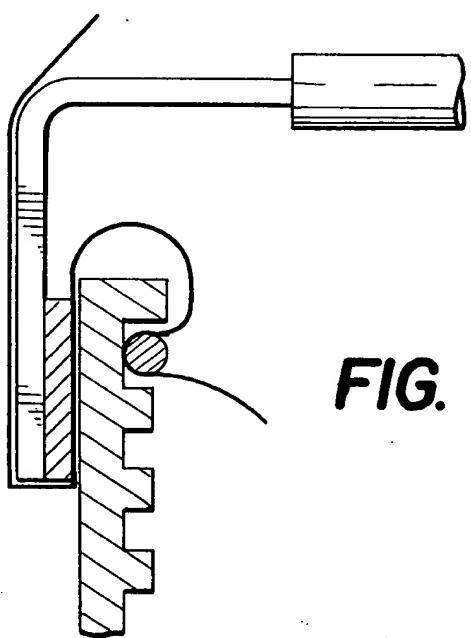
14/39

FIG. 22A



09500460 - 022000

FIG. 22B



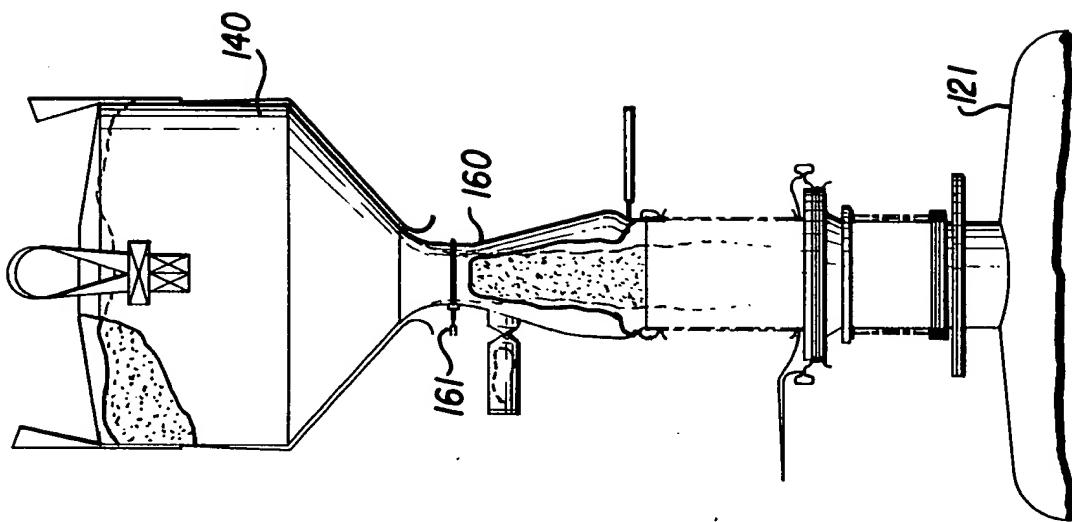


FIG. 24

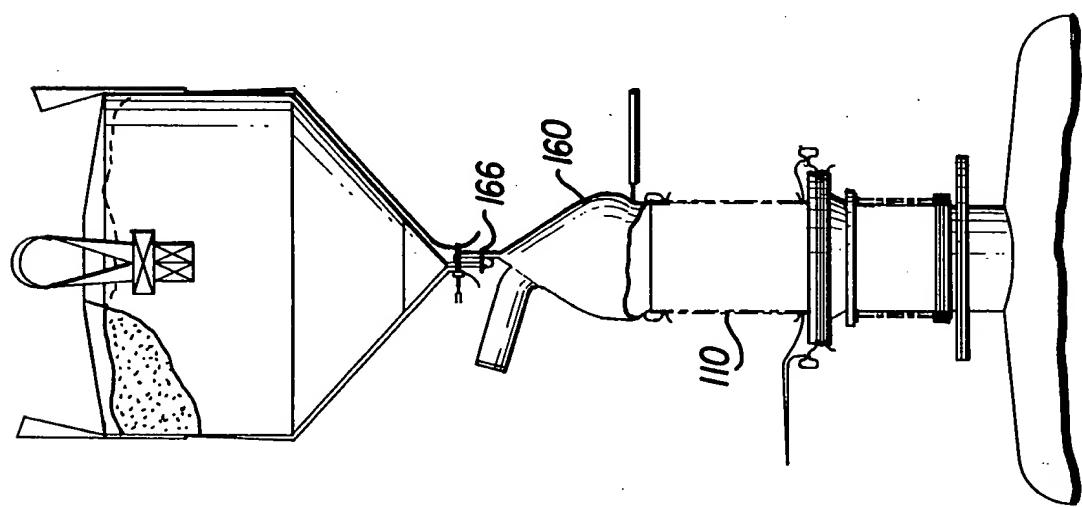
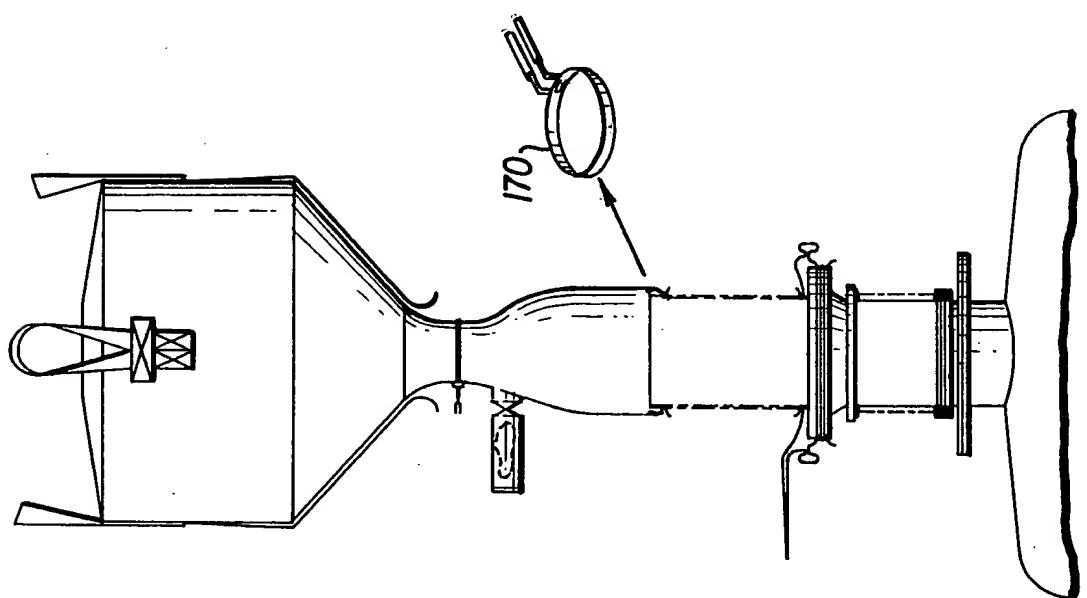
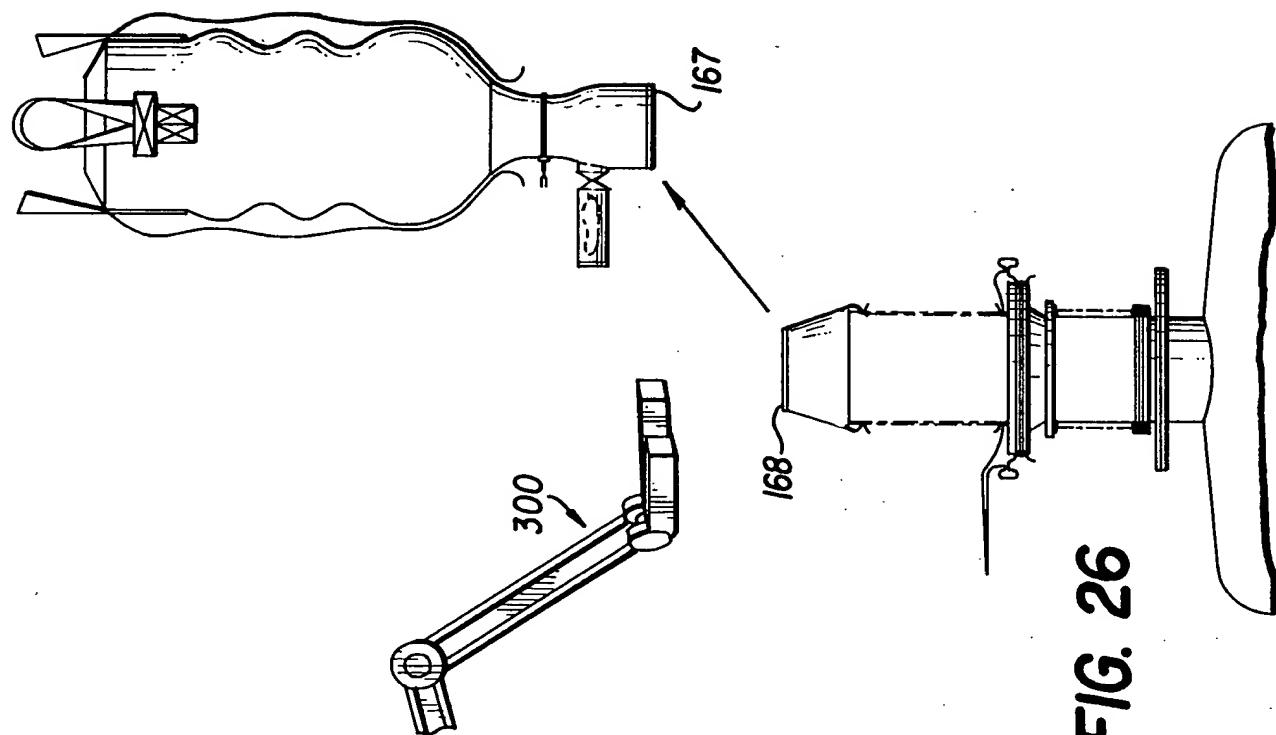


FIG. 23

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00000000000000000000000000000000

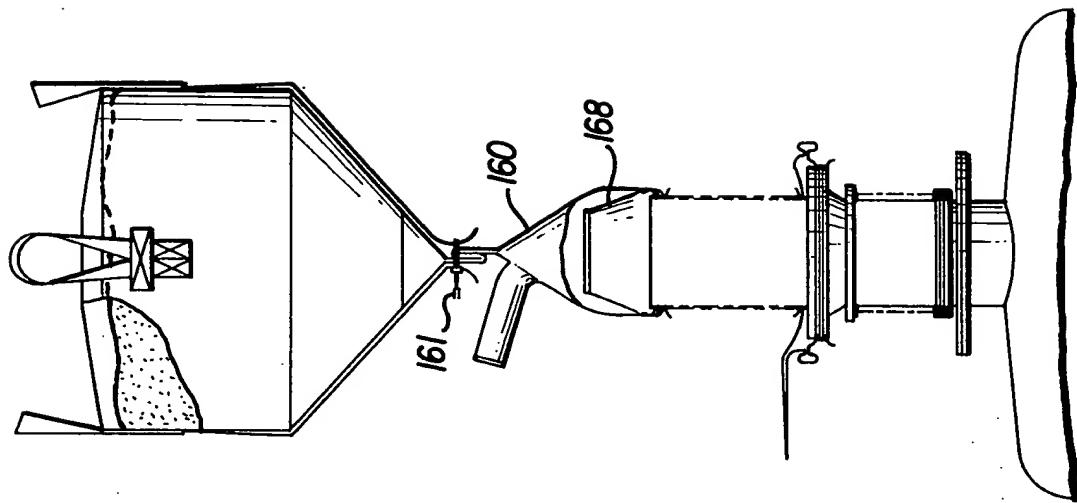


FIG. 28

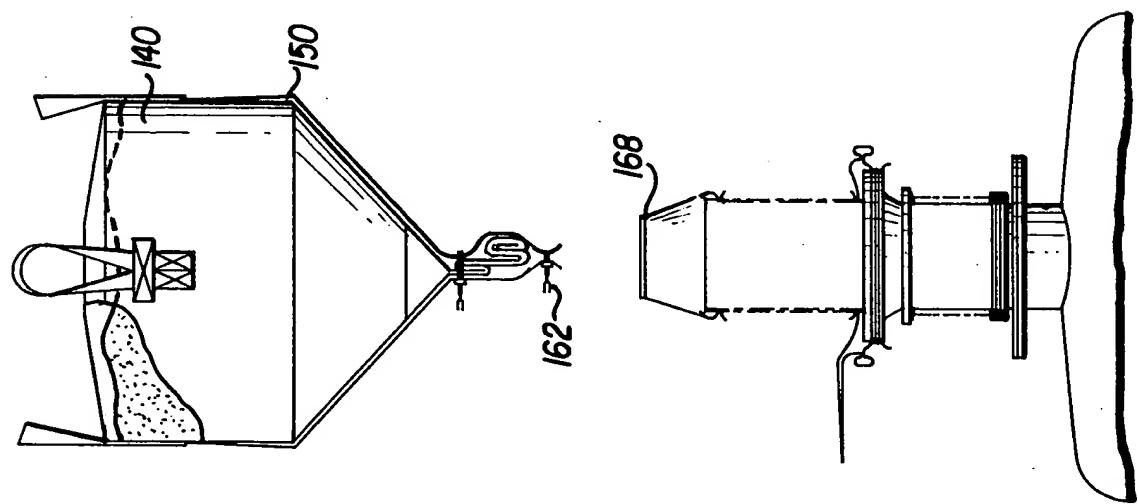


FIG. 27

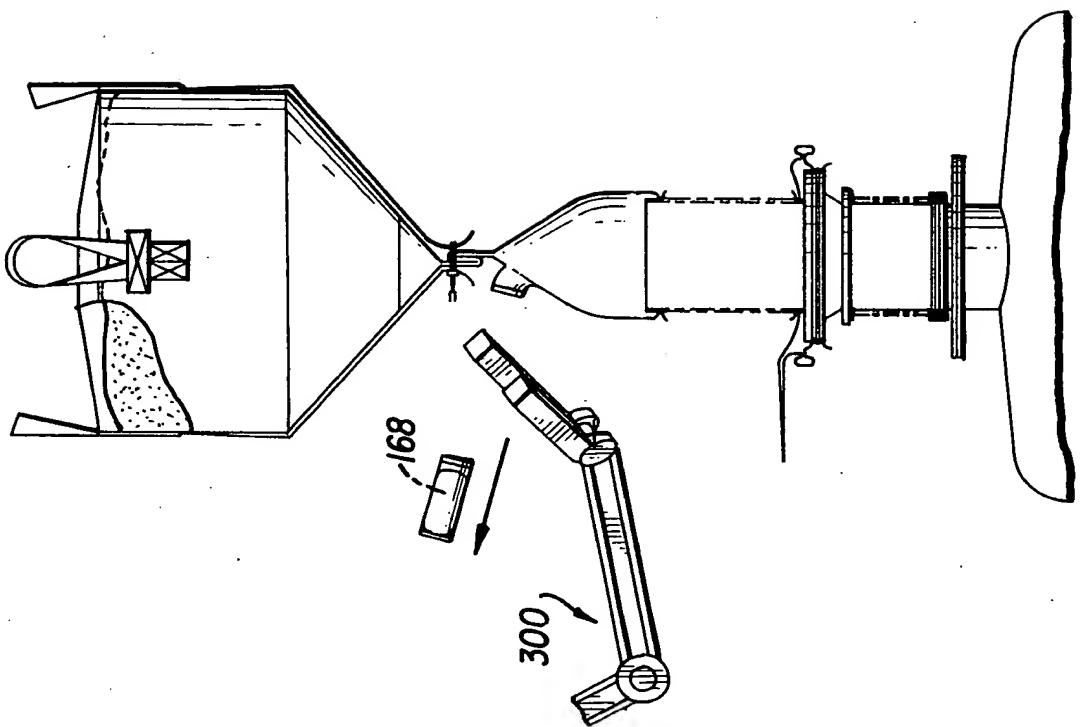


FIG. 30

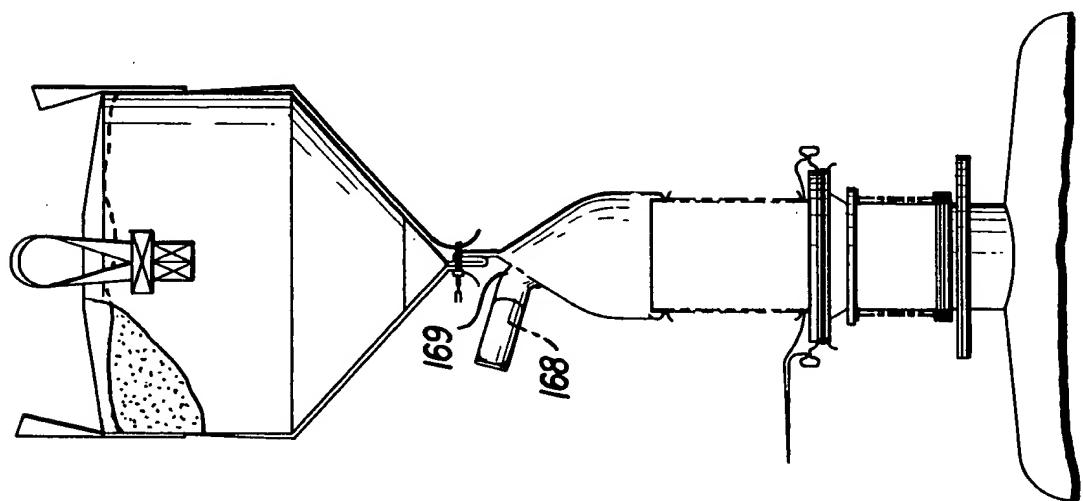


FIG. 29

005020 "09400050

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RETURN TO STEP 5 AND REPEAT PROCESS
FOR REMAINING PRODUCT INGREDIENTS

FIG. 31

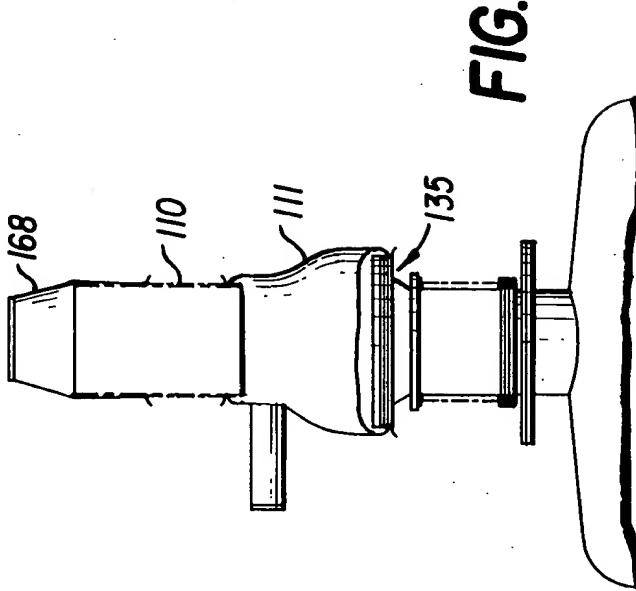
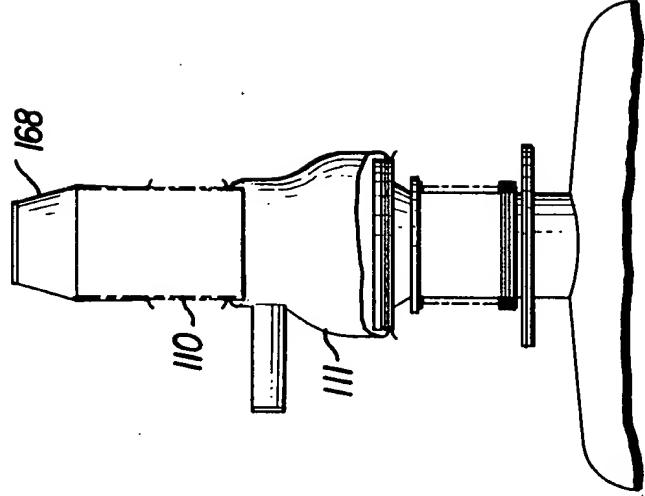


FIG. 32



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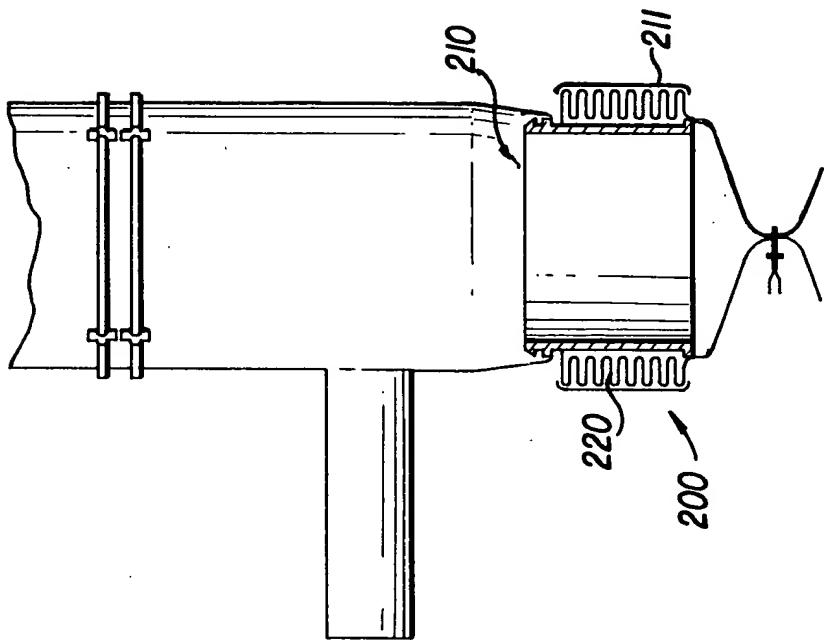


FIG. 36

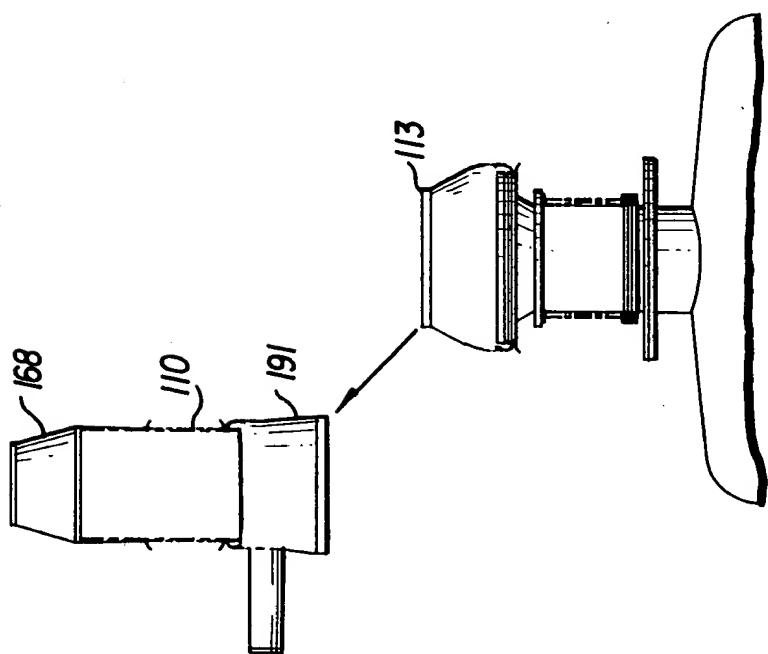


FIG. 34

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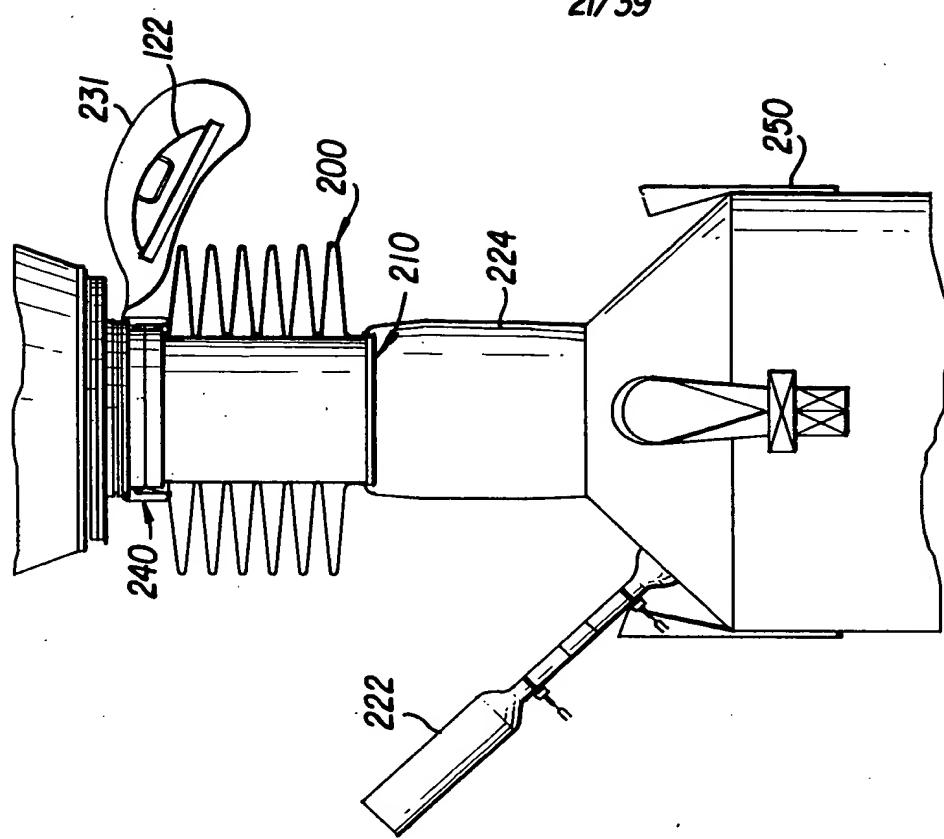


FIG. 38

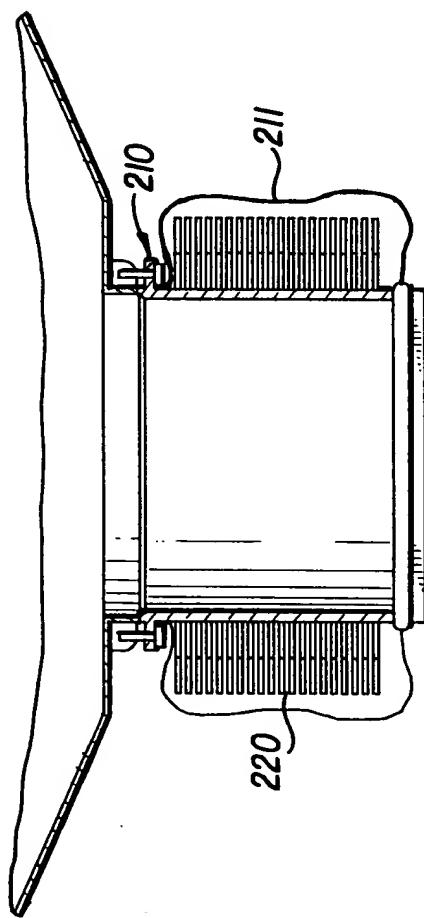


FIG. 37A

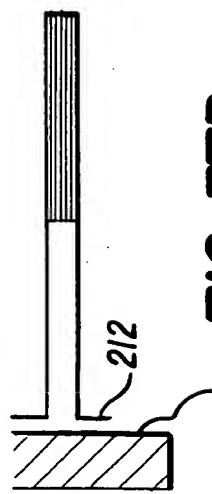


FIG. 37B

0006020 " 0000000000000000

FIG. 39

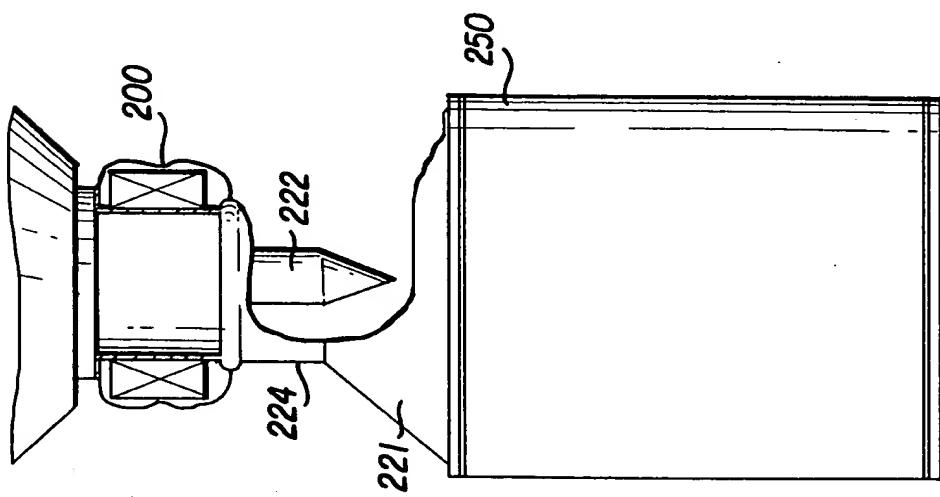
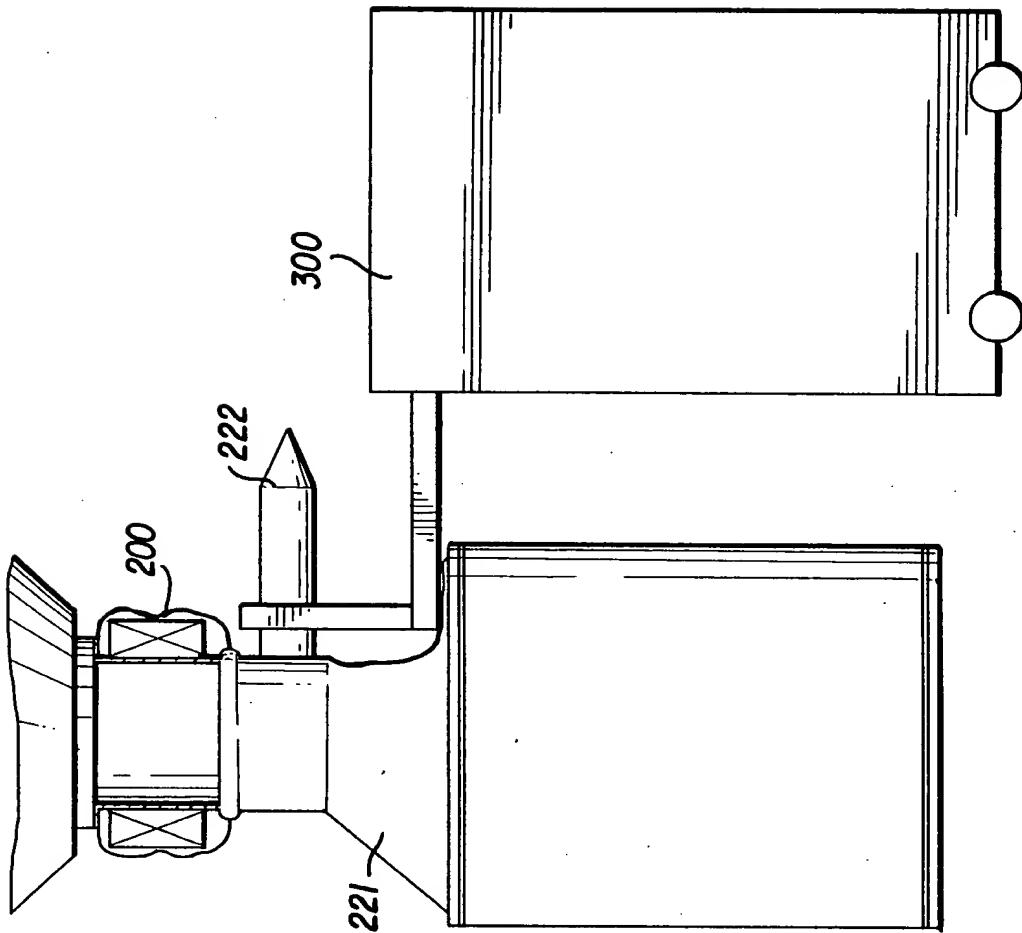
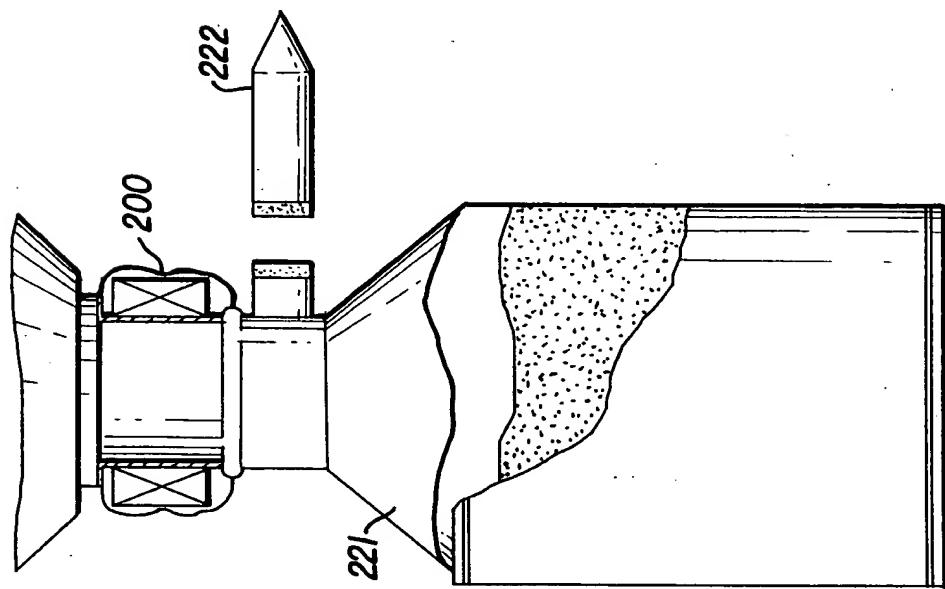
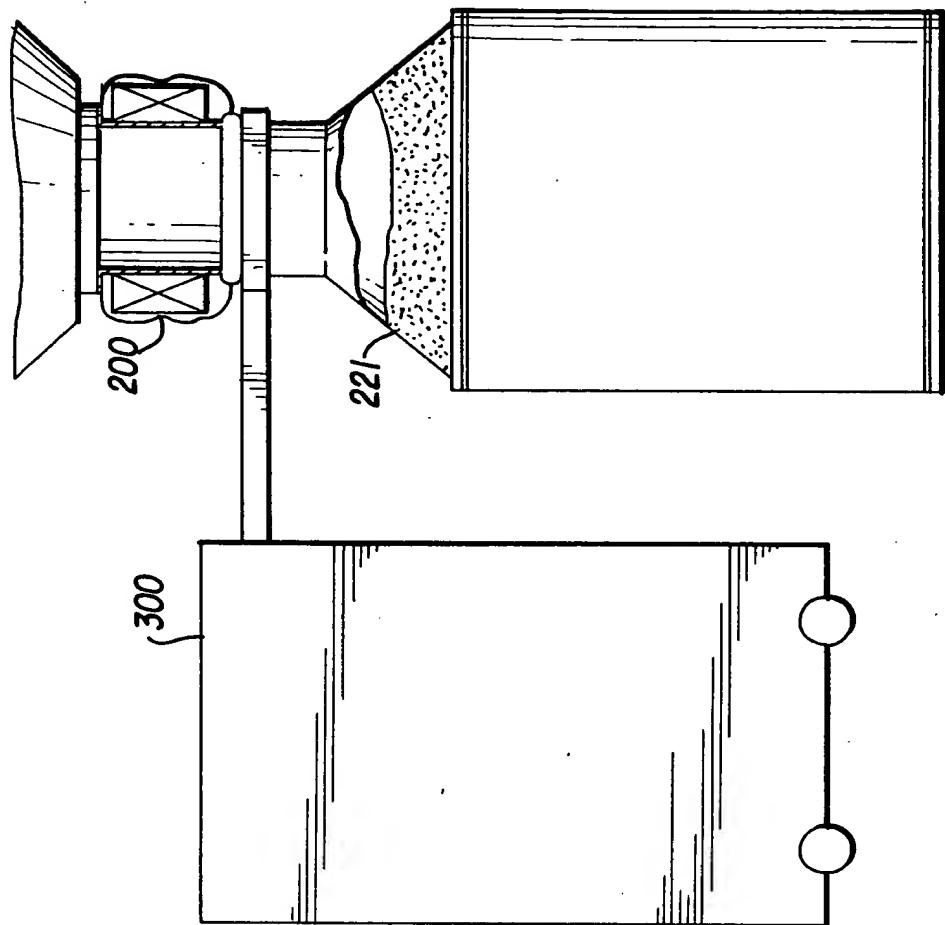


FIG. 40





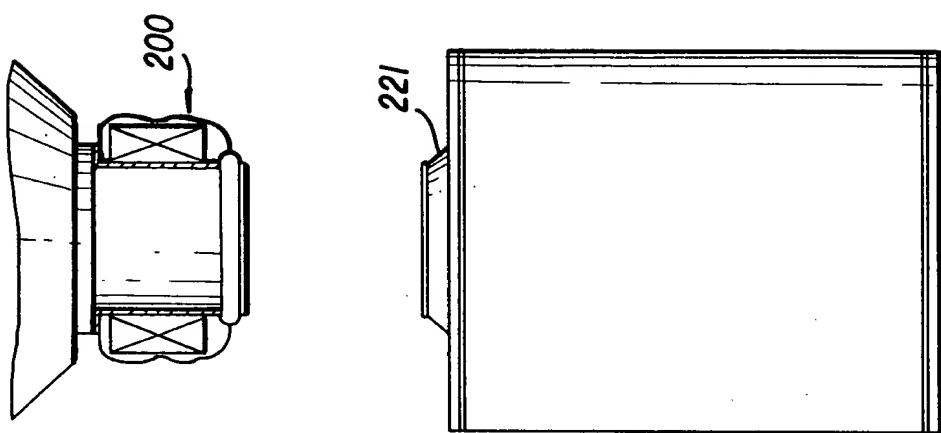


FIG. 44

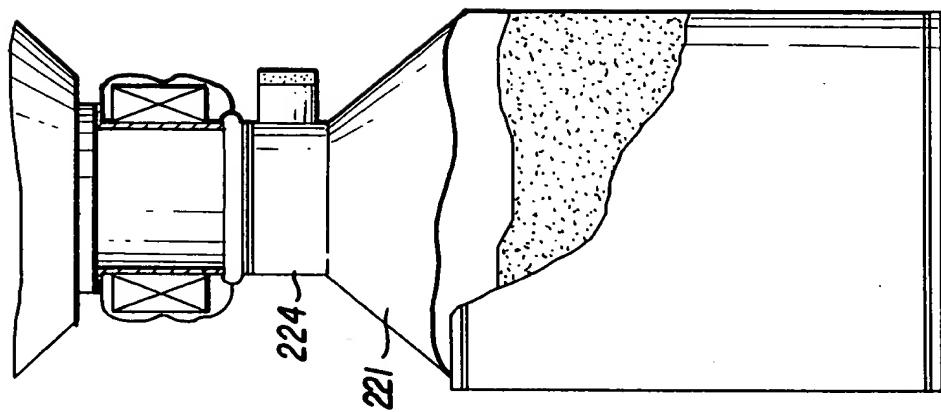


FIG. 43

FIG. 45A

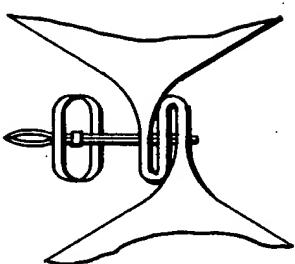
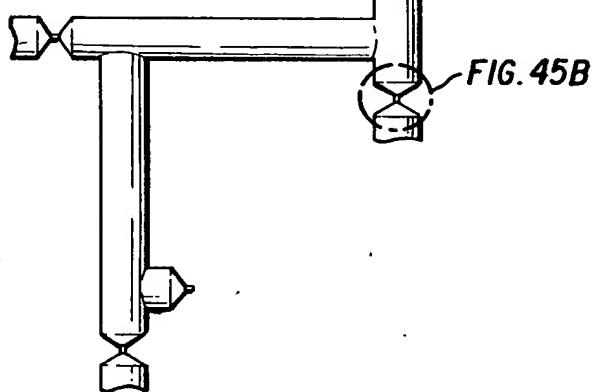
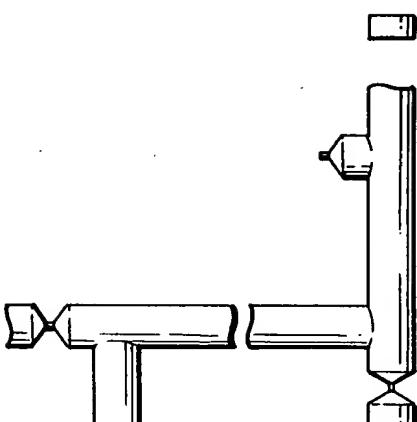


FIG. 45B

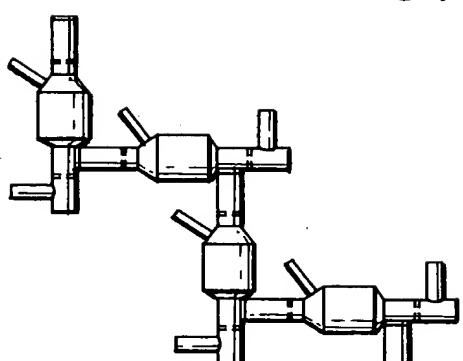
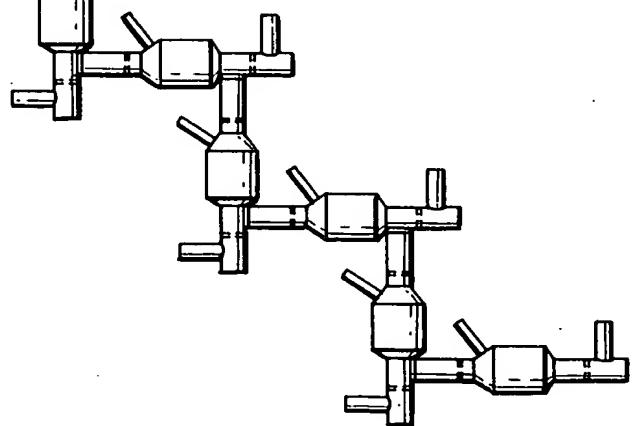


FIG. 46



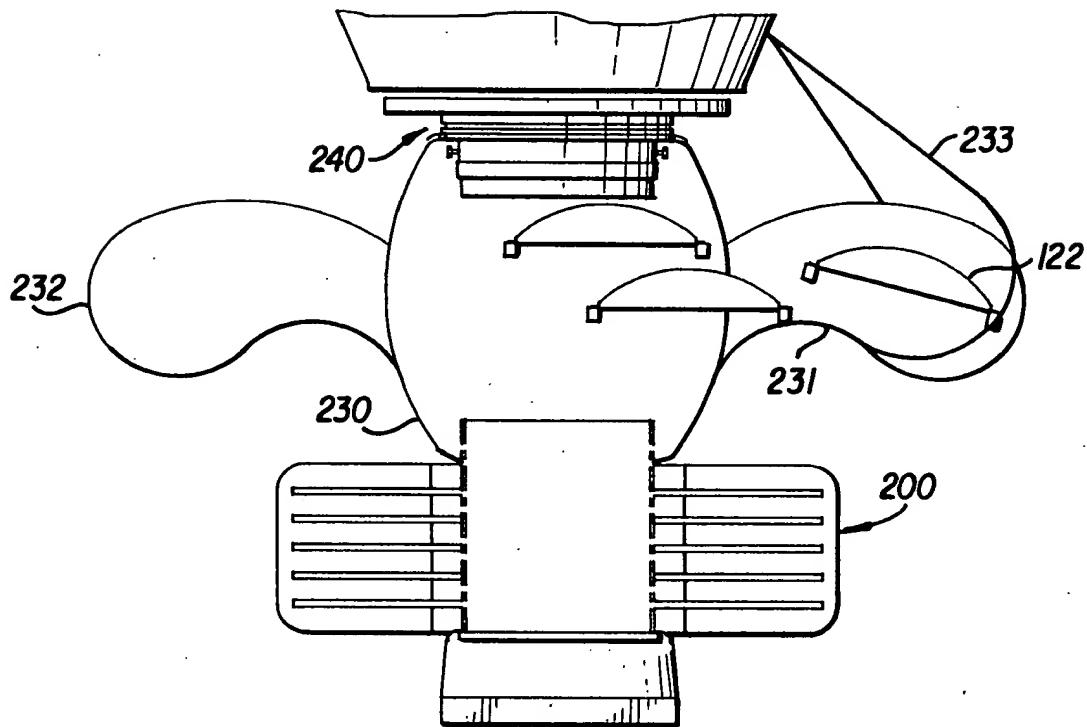


FIG. 47A

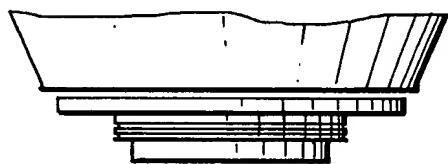


FIG. 47B

006020" 09100560

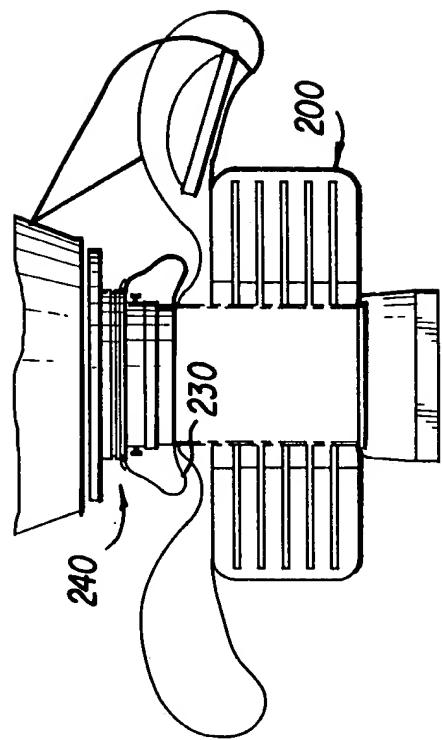


FIG. 48B

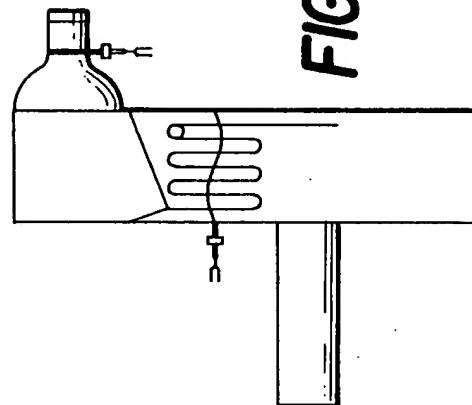


FIG. 48C

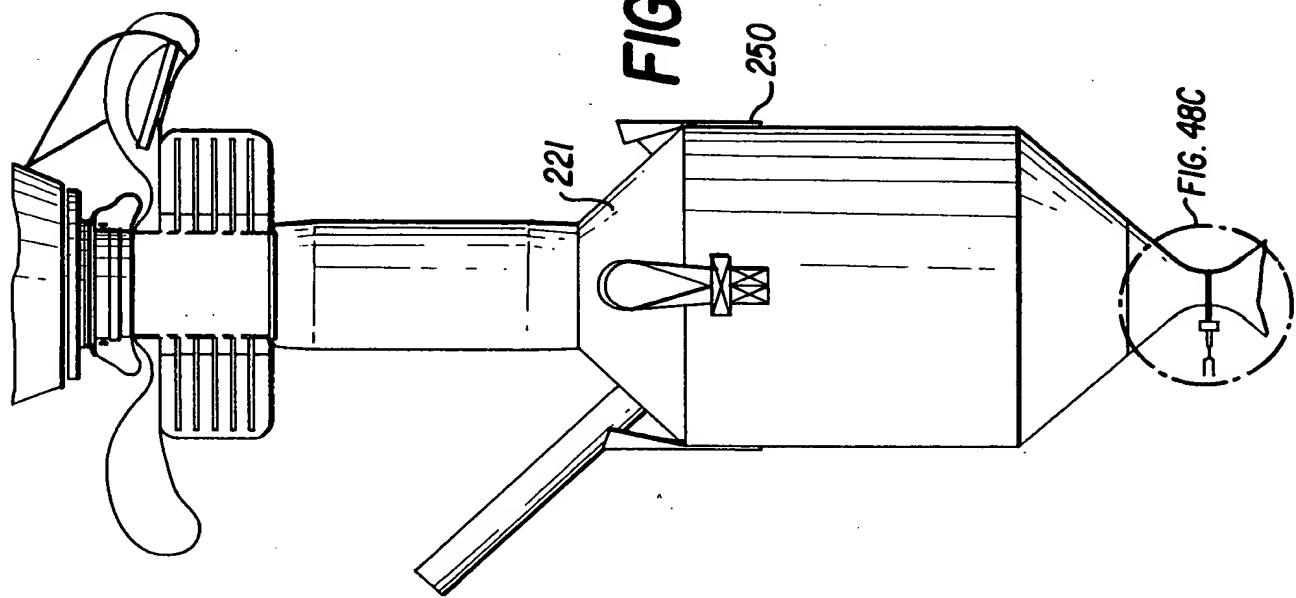


FIG. 48A

00000000000000000000000000000000

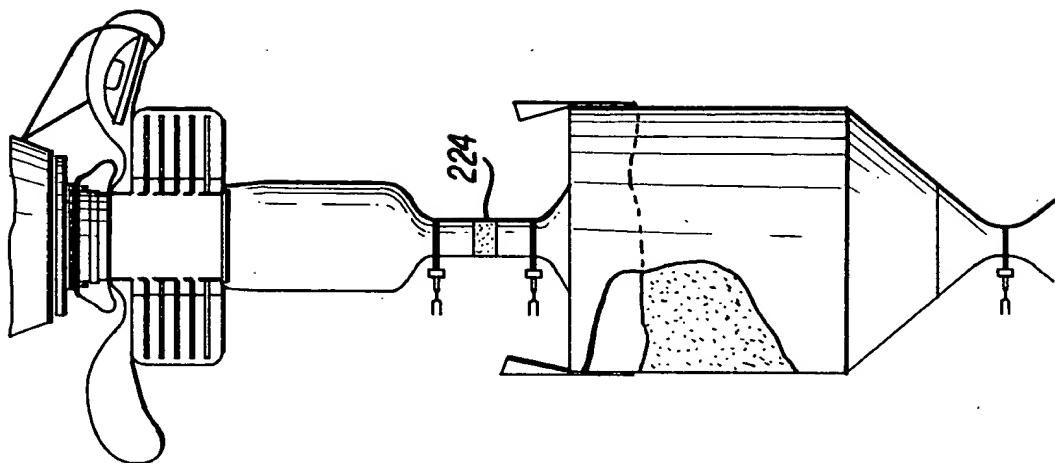


FIG. 49B

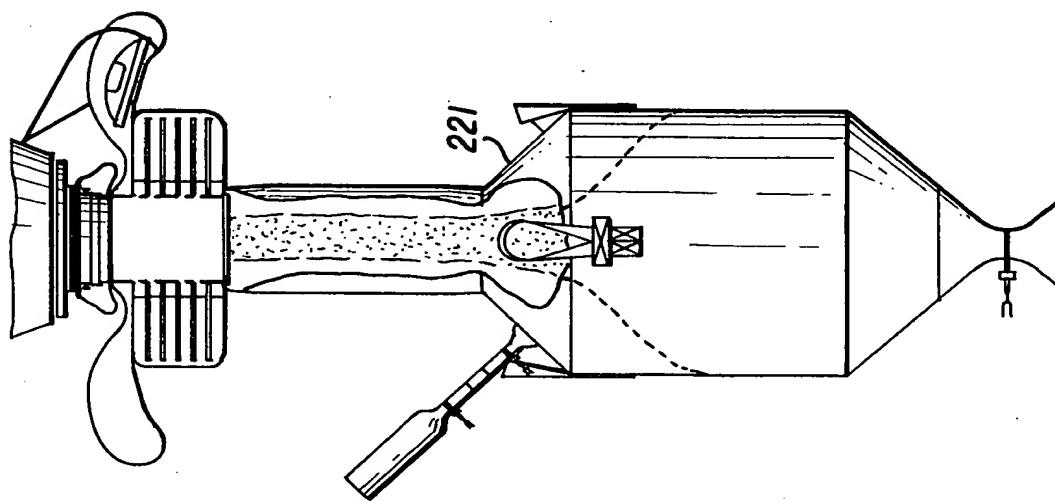


FIG. 49A

00000000000000000000000000000000

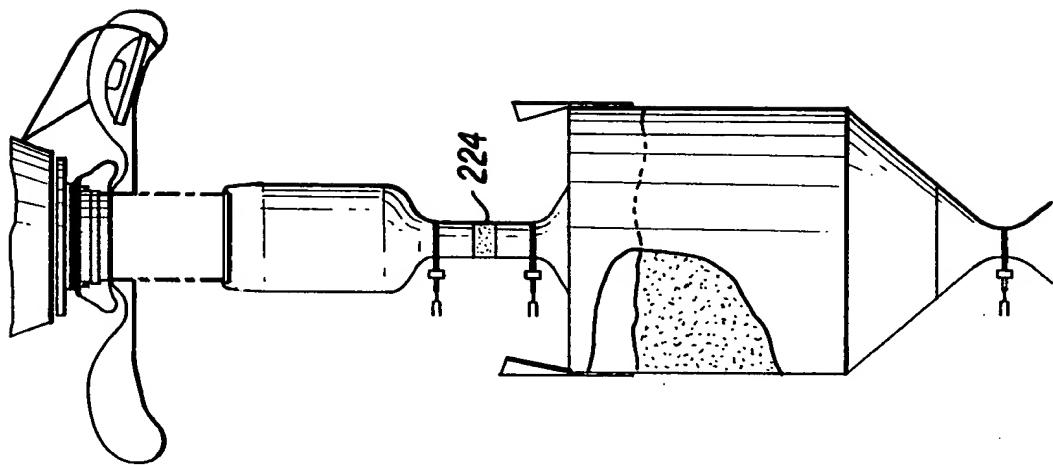


FIG. 50B

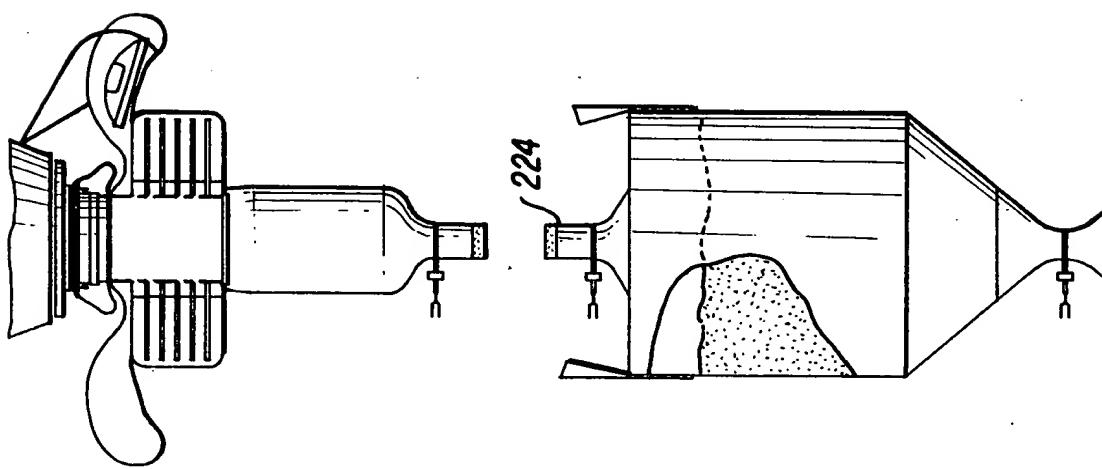


FIG. 50A

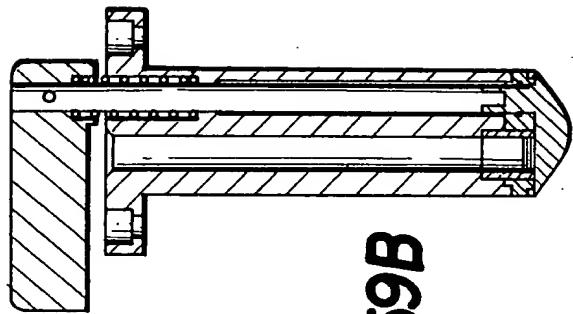


FIG. 59B

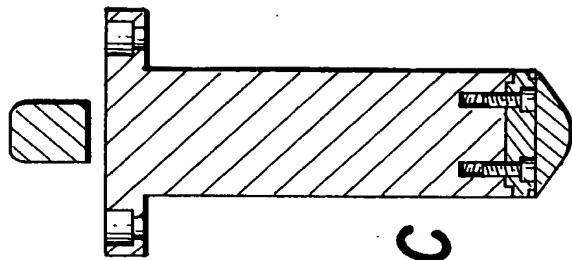


FIG. 59C

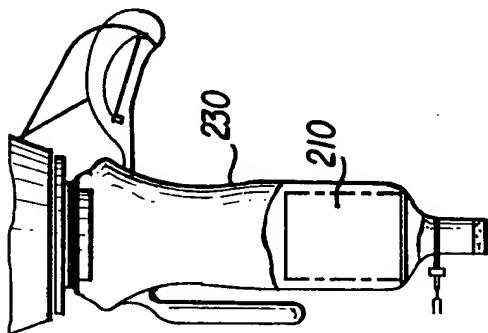


FIG. 51B

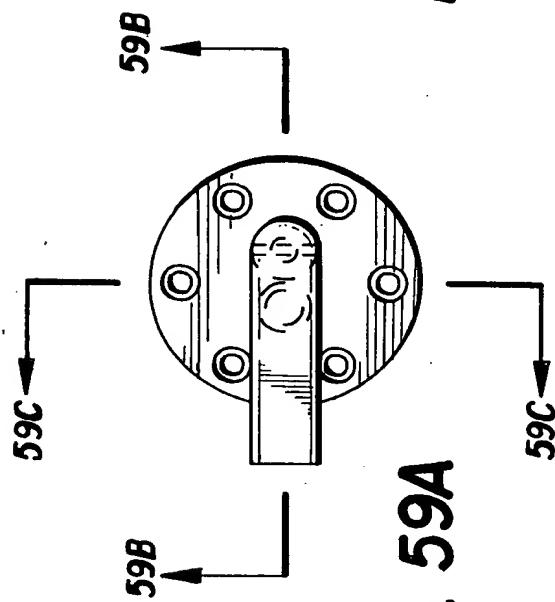


FIG. 59A

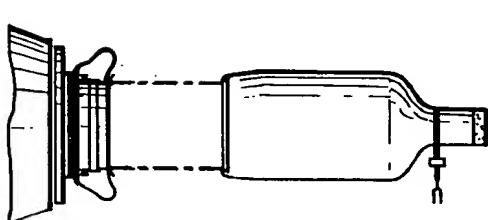
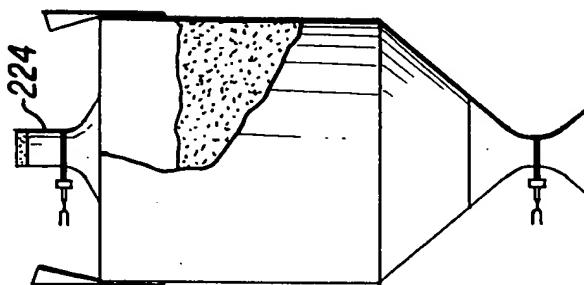
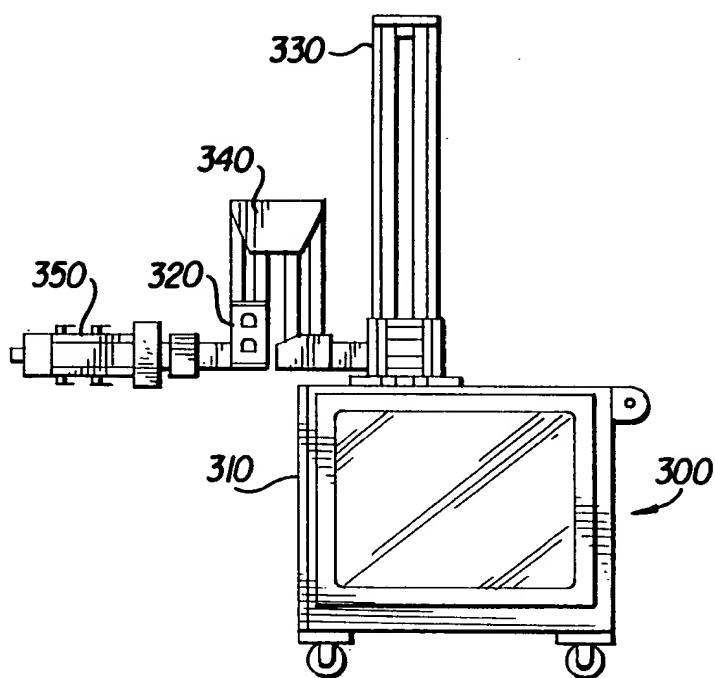
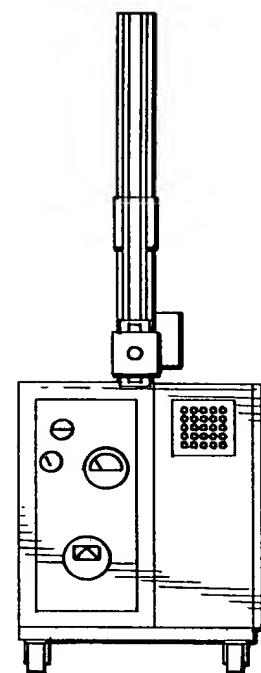
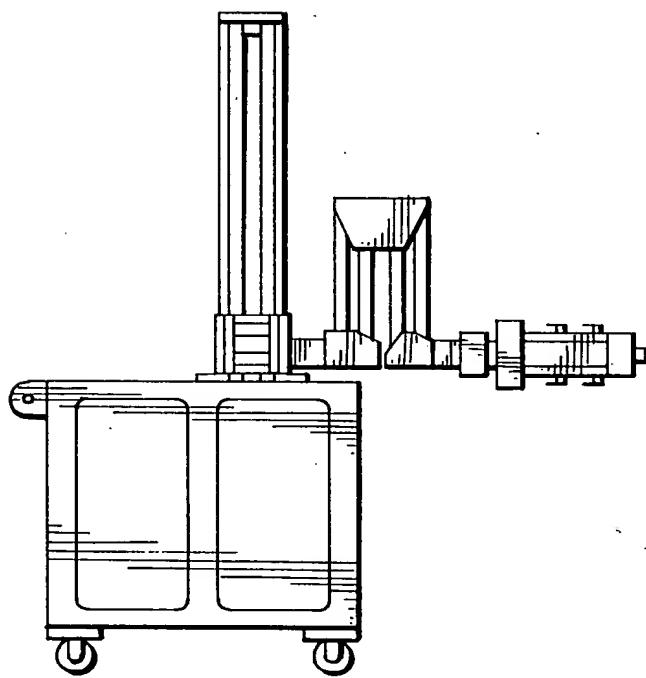
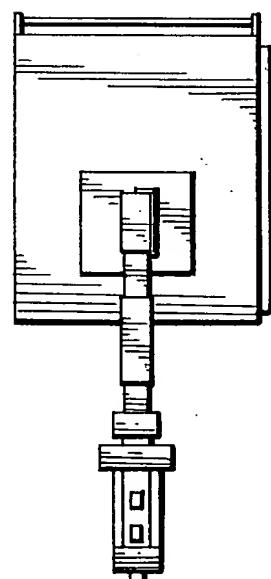


FIG. 51A



00000000000000000000000000000000

**FIG. 52A****FIG. 52B****FIG. 52C****FIG. 52D**

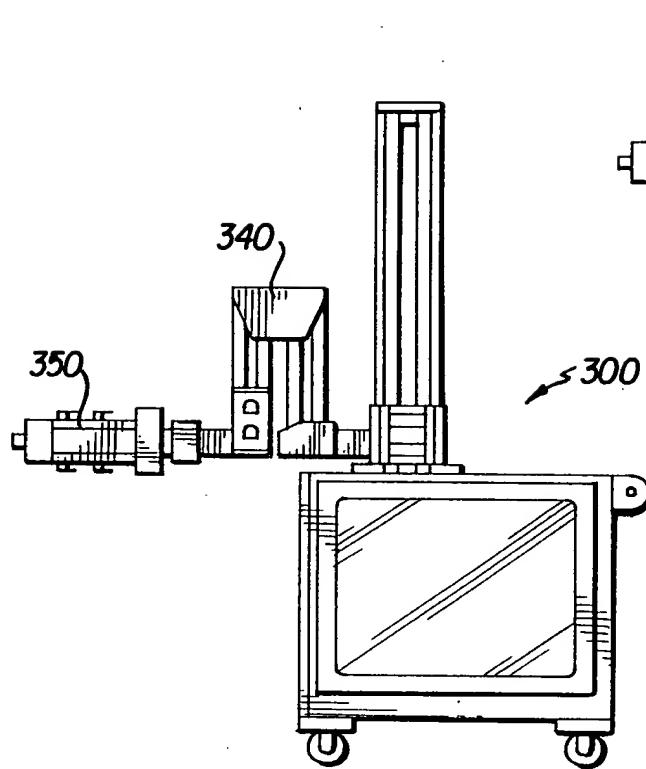


FIG. 53A

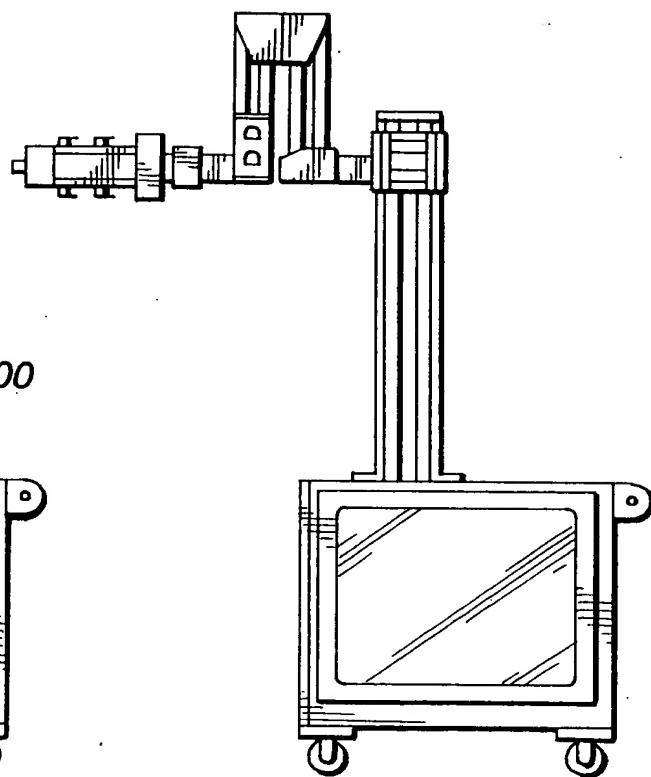


FIG. 53B

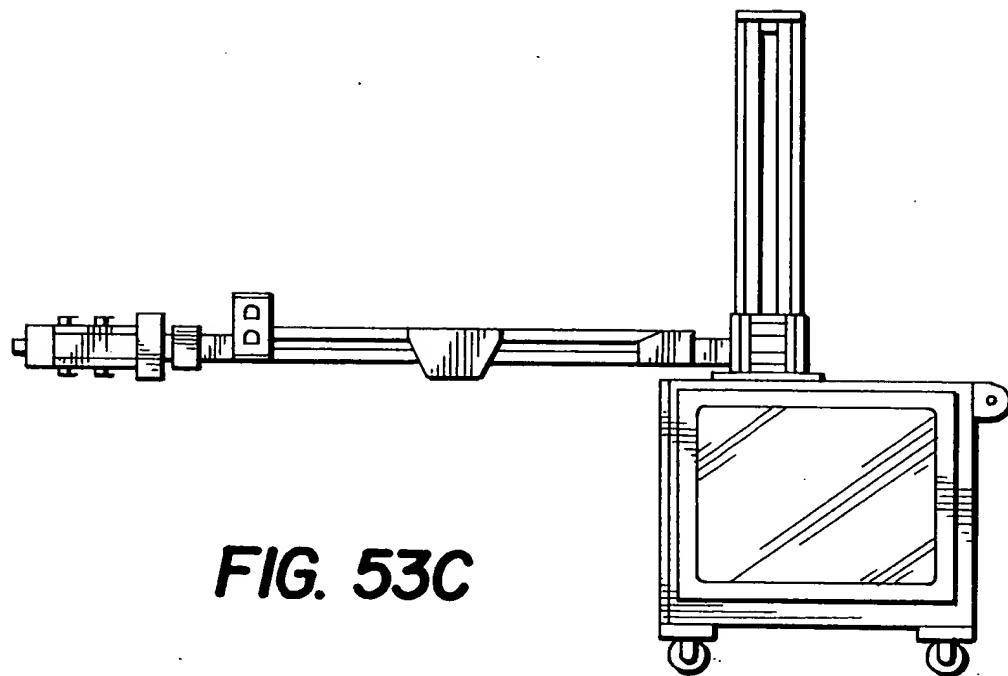


FIG. 53C

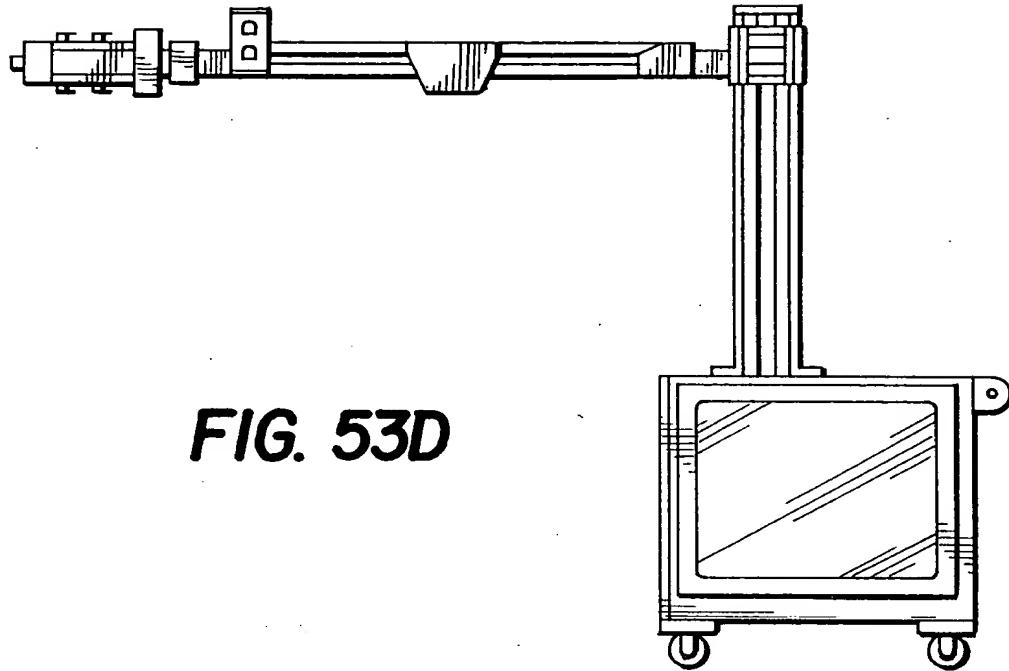


FIG. 53D

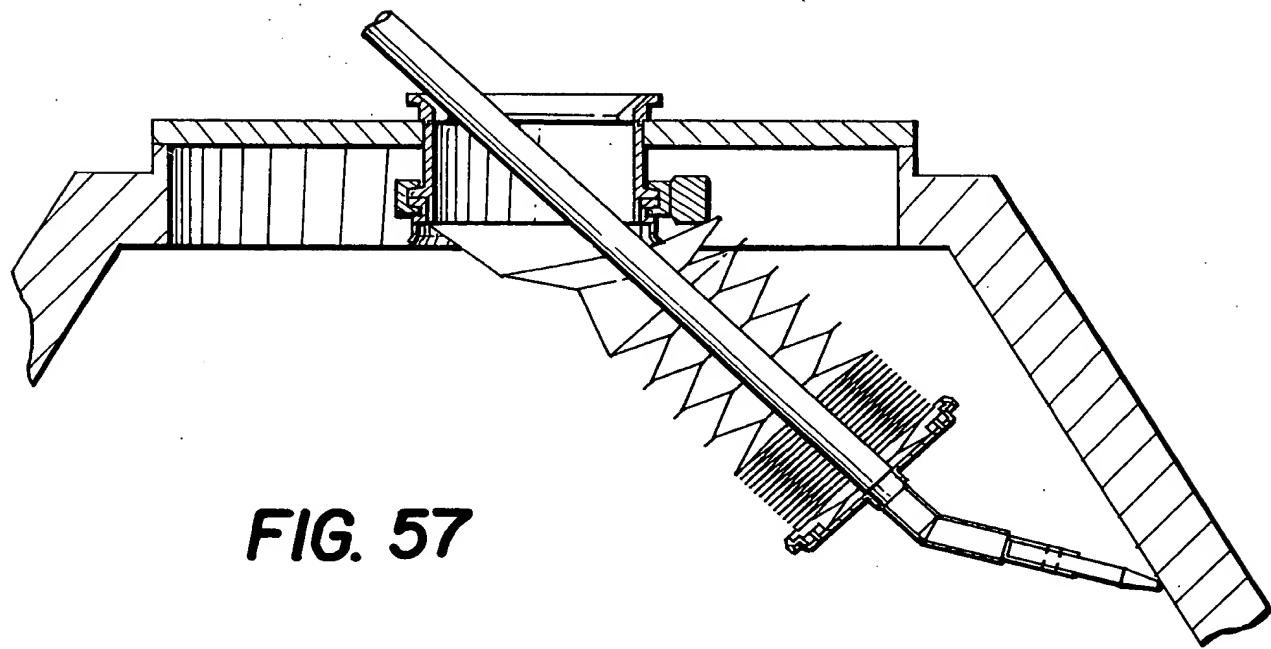
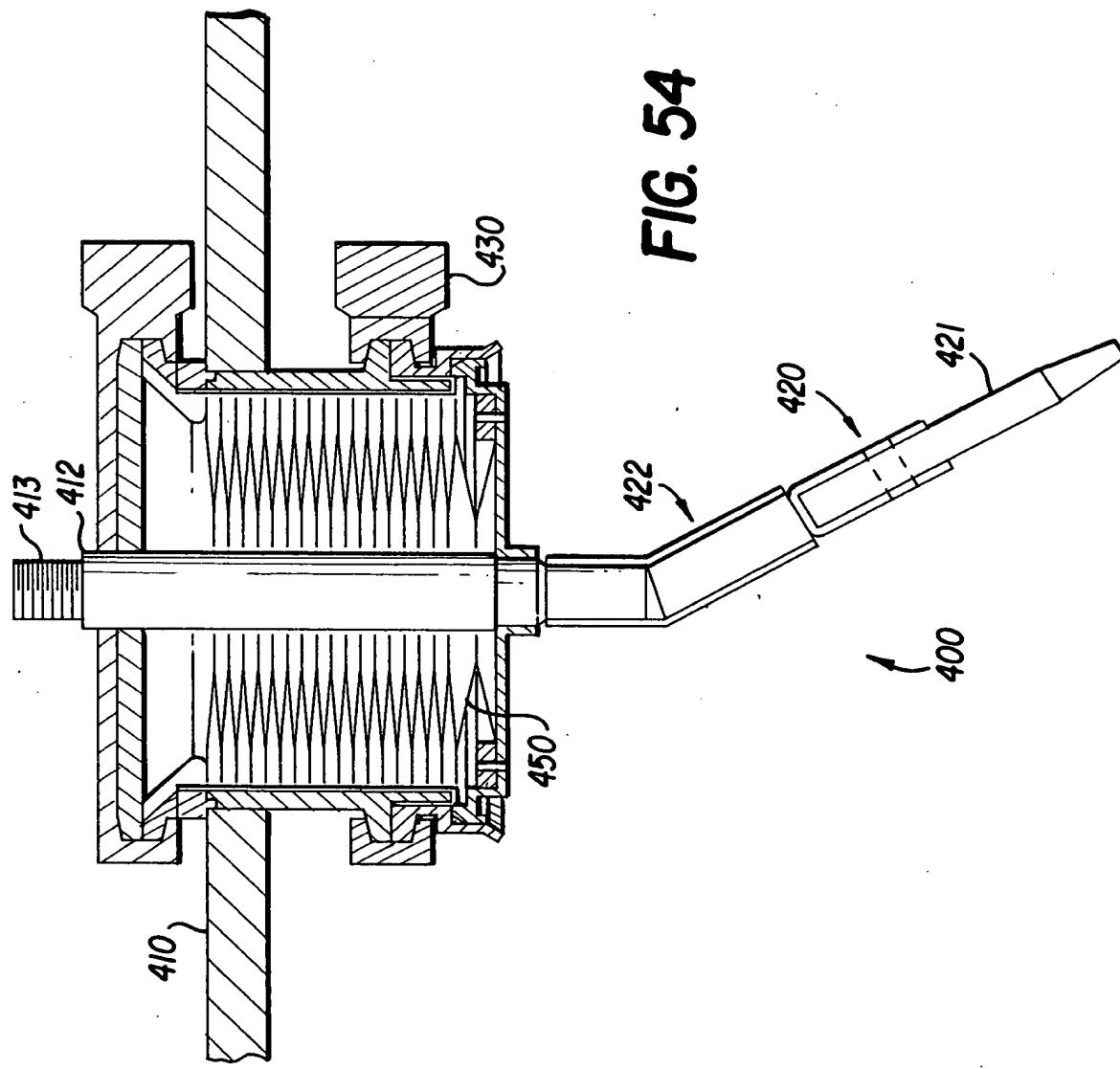


FIG. 57



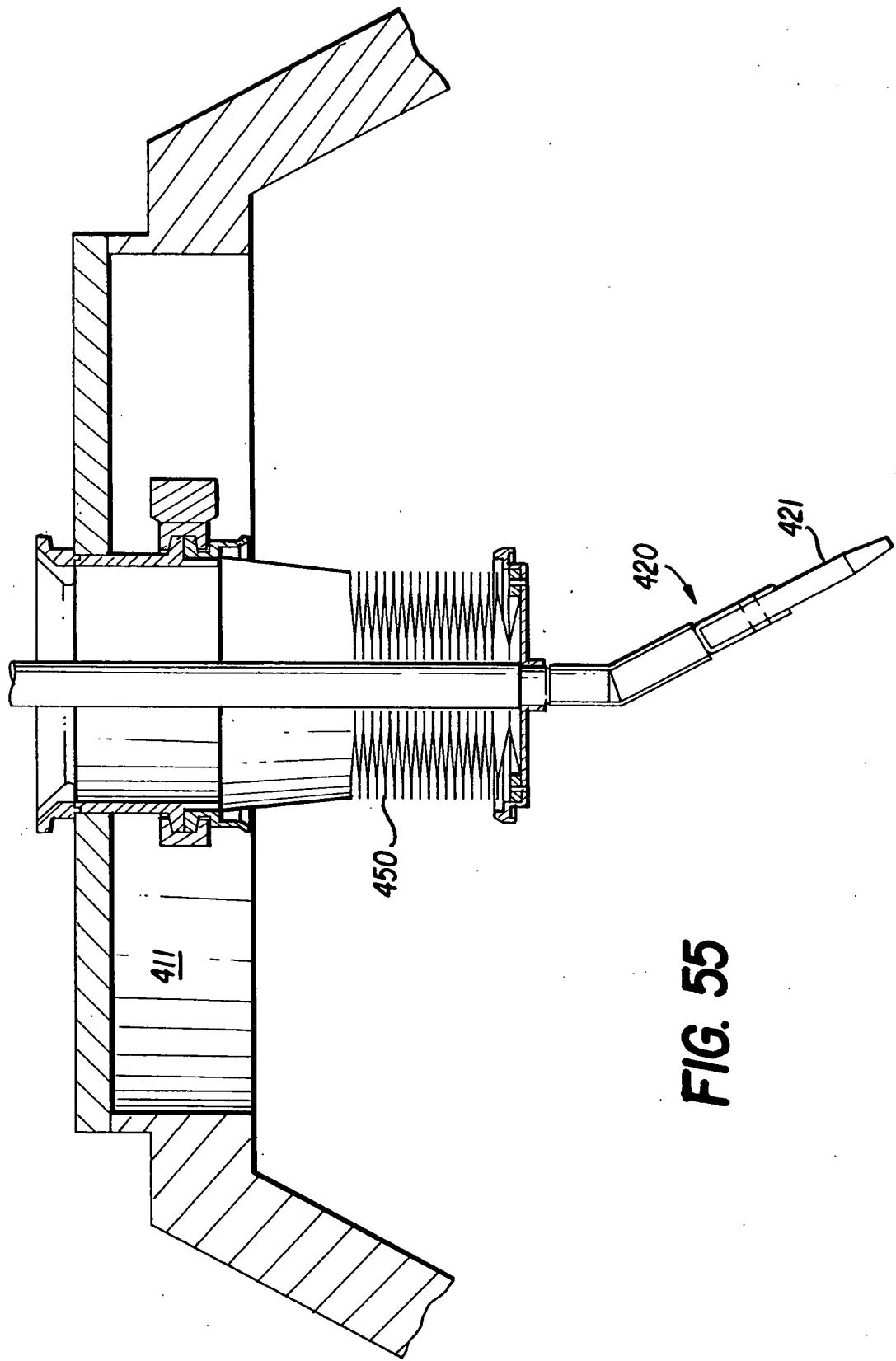


FIG. 55

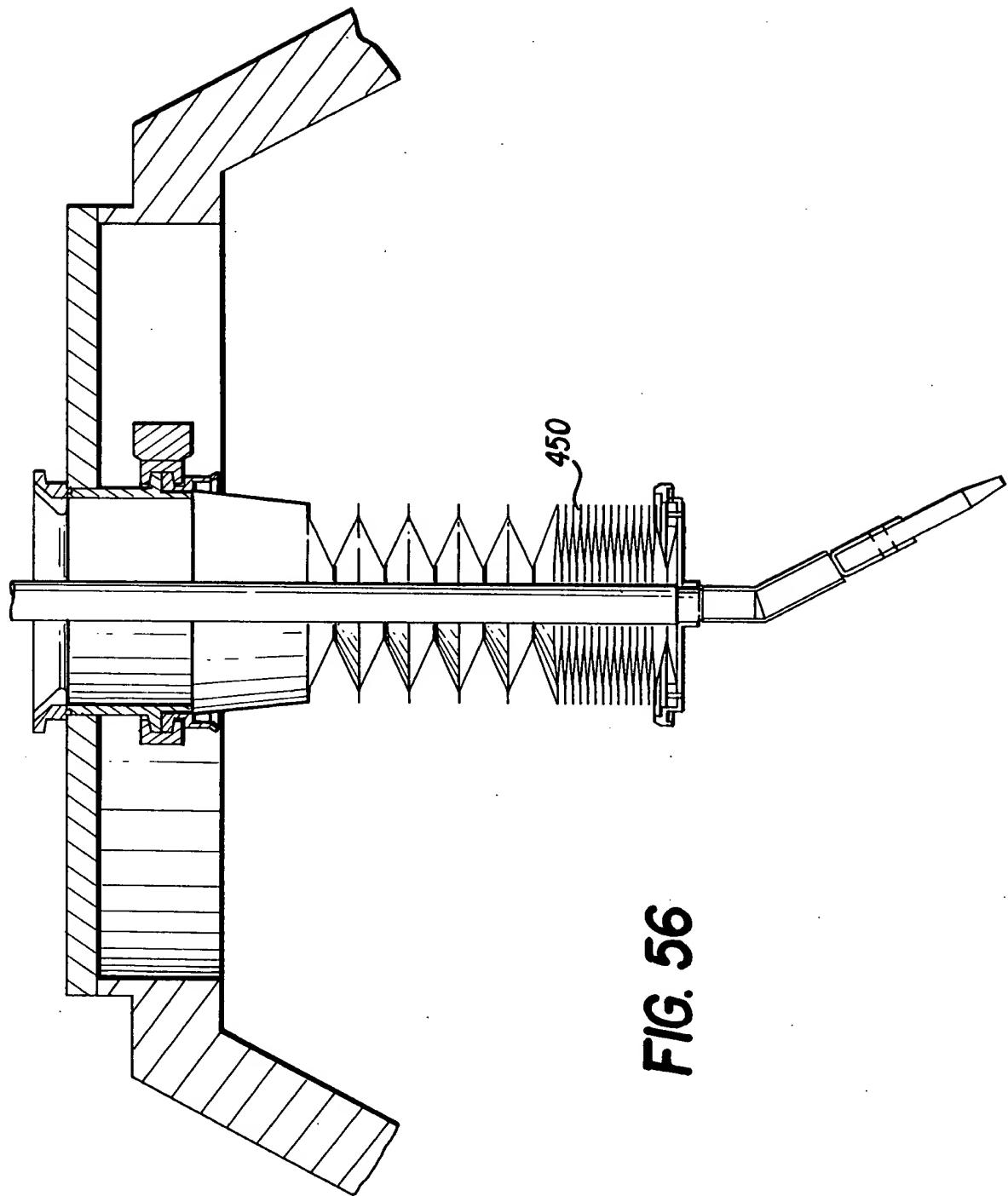
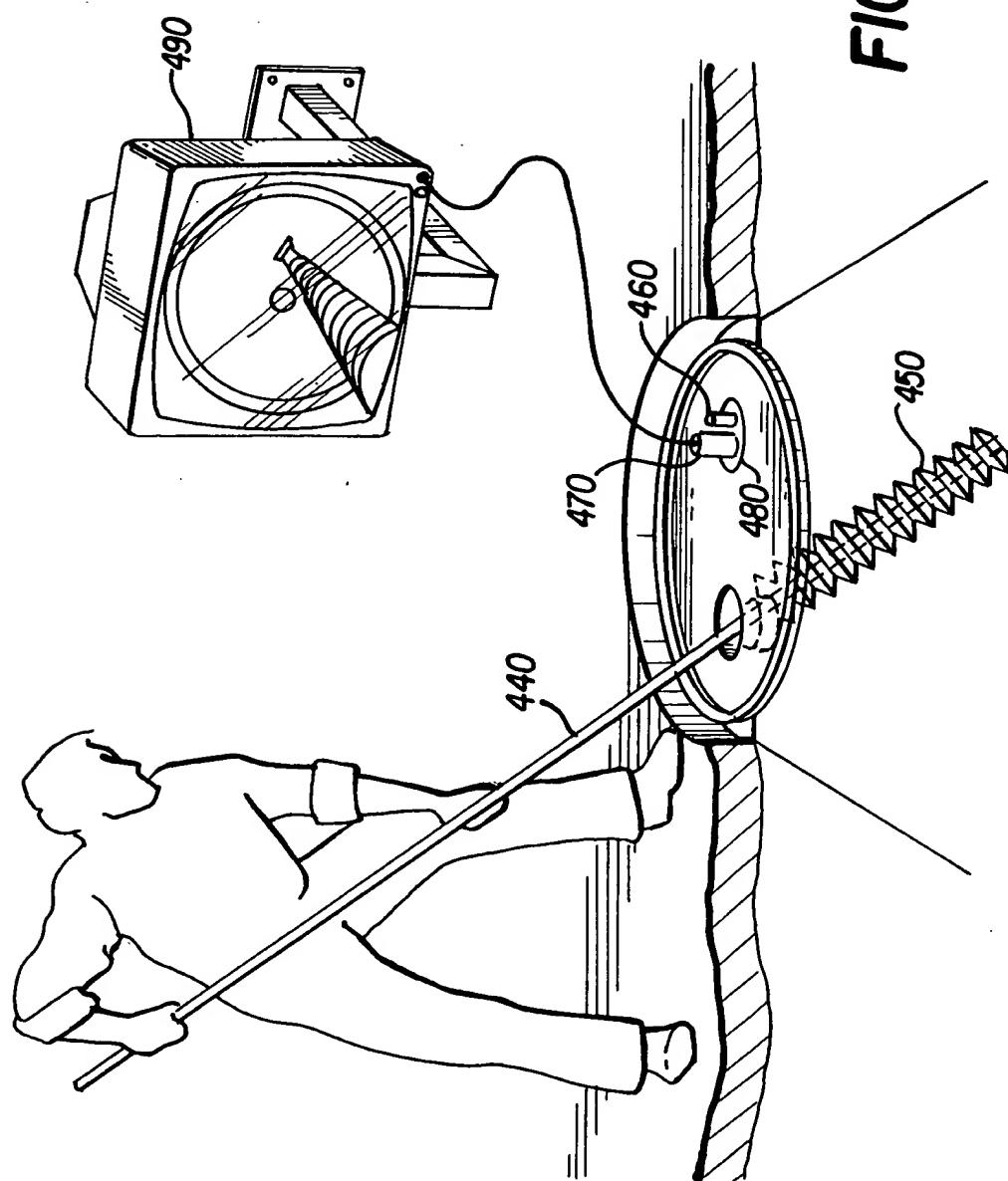


FIG. 58



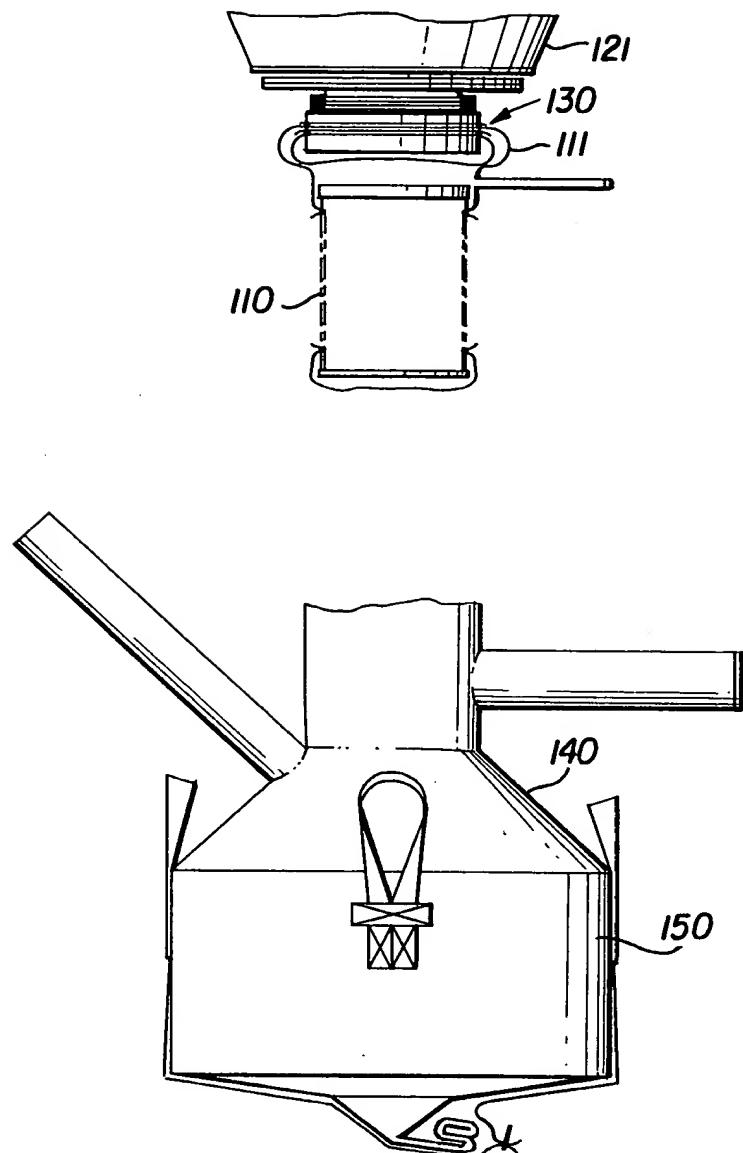


FIG. 60

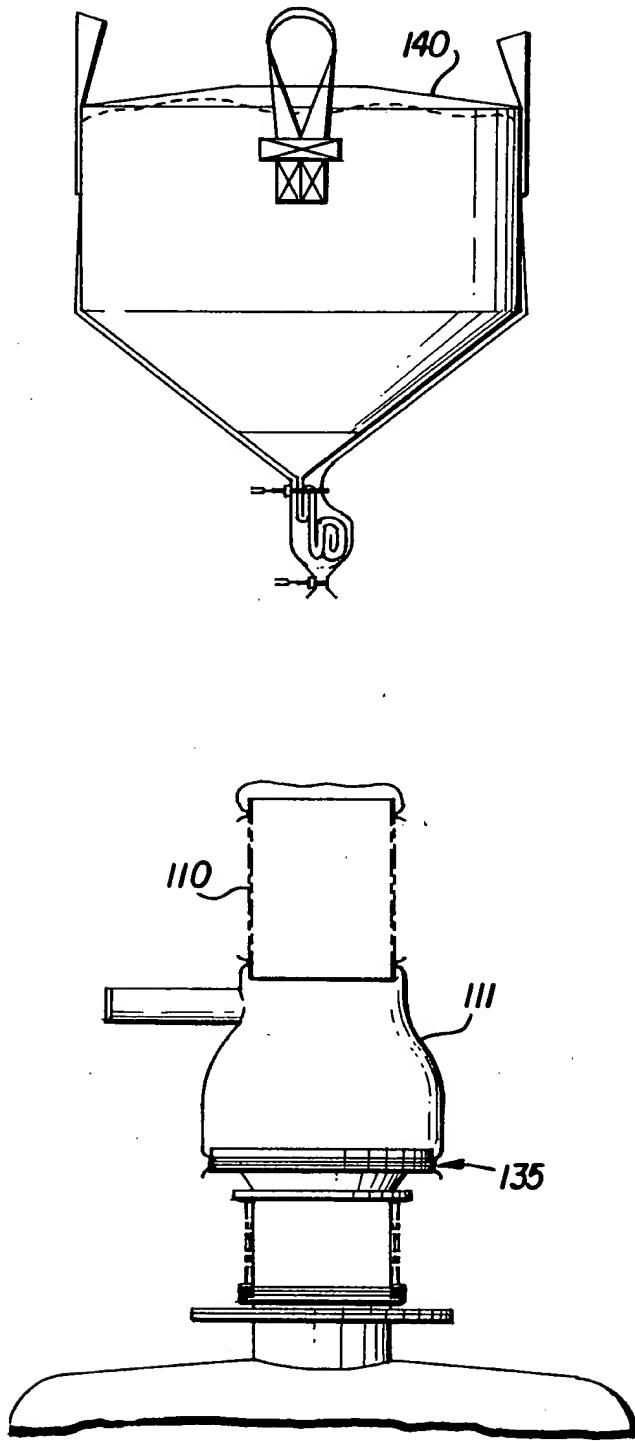


FIG. 6I